

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 25-JUN-24

BROAD LOOM

Print Date : 26-JUN-24 04:43 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	373		45133	259	11689.45	10908.75	75.3	76.7	59952.76	162	216.47
				sacking (6) -->					373		45133		11689.45	10908.75	75.3	76.7	59952.76	162	216.47
				Grand Total :					373		45133		11689.45	10908.75	75.3	76.7	59952.76	162	216.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1932	9	7	48.0	HESS CLOTH		52"	165	154	8		1232	221	272.27	466.01	39.7	39.8	3100.95	11	49.50
1935	9	7	72.0	hess cloth		76"	170	158	3		474	332	157.37	266.61	40.1	34.1	1180.95	5	62.95
1991	9	8	40.0	HESS CLOTH		52"	165	150	6		900	198	178.20	232.48	52.1	50.3	1726.67	7	50.91
1994	9	8	72.0	HESS CLOTH		76"	170	158	4		632	357	225.62	401.36	38.2	37.2	1653.33	8	56.41
2402	9	10	43.3	HESS CLOTH		52"	165	155	6		930	249	231.57	300.71	52.4	49.5	1776.00	9	51.46
2512	9	10	47.3	HESS CLOTH		56"	165	154	10		1540	268	412.72	559.84	50.1	49.4	3072.00	16	51.59
2985	11	9	52.0	HESS CLOTH		58"	165	156	3		468	299	139.93	213.86	44.5	40.1	1051.85	5	55.97
3023	11	10	48.0	HESS CLOTH		52"	165	153	20		3060	289	884.34	1473.64	40.8	45.4	7498.67	38	46.54
3028	11	10	72.0	HESS CLOTH		76"	165	158	4		632	434	274.29	585.52	31.9	34.0	1984.00	12	45.72
3150	11	11	54.0	HESS CLOTH		67"	165	149	2		298	357	106.39	195.68	37.0	42.4	806.06	5	42.56
3150	11	11	54.0	HESS CLOTH		58"	165	149	58		8642	357	3085.19	5515.51	38.0	42.4	22720.00	132	46.75
3227	11	12	33.0	HESS CLOTH		46"	165	156	8		1248	234	292.03	299.50	66.3	66.6	1882.22	11	53.10
3227	11	12	33.0	HESS CLOTH		52"	165	156	3		468	234	109.51	130.83	56.9	66.6	822.22	5	43.80
3267	11	12	36.0	HESS CLOTH		46"	165	153	5		765	255	195.08	207.70	63.9	60.4	1197.78	7	55.74
3267	11	12	36.0	HESS CLOTH		52"	165	153	5		765	255	195.08	228.12	58.2	60.4	1315.56	8	48.77
5803	8	6	54.0	HESS CL		58"	165	154	15		2310	210	485.10	811.10	40.7	39.9	5680.00	18	53.90
									hessian (1) -->	160	24364		7244.69	11888.47	42.4	47.4	57468.26	297	48.79
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	6		720	437	314.64	360.86	59.3	74.2	1214.36	4	157.32
0483	5	6.5	42.0	BAILING CL		52"	130	120	5		600	510	306.00	315.86	65.9	60.9	910.77	3	204.00
0484	5	6.5	40.0	BAILING CL		52"	130	120	14		1680	486	816.48	802.64	69.2	60.5	2428.72	8	204.12
									sacking on hessian loom (2) -->	25	3000		1437.12	1479.36	65.9	65.2	4553.85	15	191.62
									Grand Total :	185	27364		8681.81	13367.83	44.1	50.2	62022.11	312	55.65

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50

23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	154	72	2	11088	357	3958.42	4911.67	48.4	51.2	22930.00	69	172.11
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	154	28	2	4312	357	1539.38	1718.56	53.7	51.2	8024.00	26	177.62
				hessian (1) -->					100		15400		5497.80	6630.23	49.8	51.2	30954.00	95	173.61
				Grand Total :					100		15400		5497.80	6630.23	49.8	51.2	30954.00	95	173.61

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 25-JUN-24

S4 IJMD

Print Date : 26-JUN-24 04:43 PM

HJM/FS/B&W/09

Page 4 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	333		56277	259	14575.74	22073.70	81.5	85.0	69081.36	140	312.34
				sacking (6) -->					333		56277		14575.74	22073.70	81.5	85.0	69081.36	140	312.34
				Grand Total :					333		56277		14575.74	22073.70	81.5	85.0	69081.36	140	312.34

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	344		58136	259	15057.22	22546.71	82.4	85.6	70561.68	143	315.89
				sacking (6) -->					344		58136		15057.22	22546.71	82.4	85.6	70561.68	143	315.89
				Grand Total :					344		58136		15057.22	22546.71	82.4	85.6	70561.68	143	315.89

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 25-JUN-24

S4LOOM

Print Date : 26-JUN-24 04:43 PM

HJM/FS/B&W/09

Page 6 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	602		101738	259	26350.14	39259.66	82.8	84.8	122866.14	249	317.47
				sacking (6) -->					602		101738		26350.14	39259.66	82.8	84.8	122866.14	249	317.47
				Grand Total :					602		101738		26350.14	39259.66	82.8	84.8	122866.14	249	317.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	84		14196	259	3676.76	5518.42	82.2	84.2	17270.34	35	315.15
				sacking (6) -->					84		14196		3676.76	5518.42	82.2	84.2	17270.34	35	315.15
				Grand Total :					84		14196		3676.76	5518.42	82.2	84.2	17270.34	35	315.15

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 25-JUN-24

SACKING WVG.

Print Date : 26-JUN-24 04:43 PM

HJM/FS/B&W/09

Page 8 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	4		480	486	233.28	260.99	76.0	76.0	631.79	2	233.28
				hessian (1) -->					4		480		233.28	260.99	76.0	76.0	631.79	2	233.28
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	563		70938	259	18372.94	19393.33	80.5	79.5	88091.43	282	130.30
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	121		15246	259	3948.71	4226.88	79.4	79.5	19200.00	60	131.62
				sacking (6) -->					684		86184		22321.65	23620.21	80.3	79.5	107291.43	342	130.54
				Grand Total :					688		86664		22554.93	23881.20	80.3	78.3	107923.22	344	131.13

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 25-JUN-24

SRIRAM S4LOOM

Print Date : 26-JUN-24 04:43 PM

HJM/FS/B&W/09

Page 9 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	330		55770	259	14444.43	22231.38	80.2	84.7	69574.80	141	307.33
				sacking (6) -->					330		55770		14444.43	22231.38	80.2	84.7	69574.80	141	307.33
				Grand Total :					330		55770		14444.43	22231.38	80.2	84.7	69574.80	141	307.33

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager