

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 26-JUN-24

BROAD LOOM

Print Date : 29-JUN-24 01:24 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	359		43439	259	11250.70	10639.40	74.3	76.6	58472.44	158	213.62
				sacking (6) -->					359		43439		11250.70	10639.40	74.3	76.6	58472.44	158	213.62
				Grand Total :					359		43439		11250.70	10639.40	74.3	76.6	58472.44	158	213.62

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
1932	9	7	48.0	HESS CLOTH		52"	165	156	8		1248	221	275.81	508.38	36.9	39.2	3382.86	12	45.97
1935	9	7	72.0	hess cloth		76"	170	156	7		1092	332	362.54	693.19	35.6	34.3	3070.48	13	55.78
1991	9	8	40.0	HESS CLOTH		52"	165	152	4		608	198	120.38	166.06	49.3	50.2	1233.33	5	48.15
1994	9	8	72.0	HESS CLOTH		76"	170	158	4		632	357	225.62	401.36	38.2	37.2	1653.33	8	56.41
2402	9	10	43.3	HESS CLOTH		52"	165	155	6		930	249	231.57	300.71	52.4	49.7	1776.00	9	51.46
2512	9	10	47.3	HESS CLOTH		56"	165	154	11		1694	268	453.99	594.83	51.9	49.6	3264.00	17	53.41
3023	11	10	48.0	HESS CLOTH		52"	165	156	19		2964	289	856.60	1357.30	42.9	45.1	6906.67	35	48.95
3028	11	10	72.0	HESS CLOTH		76"	165	158	2		316	434	137.14	243.97	38.2	34.5	826.67	5	54.86
3150	11	11	54.0	HESS CLOTH		58"	165	152	58		8816	357	3147.31	5264.80	40.7	42.3	21687.27	126	49.96
3150	11	11	54.0	HESS CLOTH		67"	165	152	5		760	357	271.32	469.63	39.3	42.3	1934.55	12	45.22
3227	11	12	33.0	HESS CLOTH		46"	165	155	4		620	234	145.08	136.14	72.5	67.7	855.56	5	58.03
3227	11	12	33.0	HESS CLOTH		52"	165	155	3		465	234	108.81	104.67	70.7	67.7	657.78	4	54.41
3267	11	12	36.0	HESS CLOTH		46"	165	153	2		306	255	78.03	89.01	59.6	60.4	513.33	3	52.02
3267	11	12	36.0	HESS CLOTH		52"	165	153	2		306	255	78.03	85.54	62.0	60.4	493.33	3	52.02
3367	11	12	50.0	HESS CLOTH		58"	165	153	5		765	354	270.81	417.78	44.1	44.1	1735.56	11	49.24
5803	8	6	54.0	HESS CL		58"	165	155	19		2945	210	618.45	991.35	42.4	41.8	6942.22	22	56.22
5803	8	6	54.0	HESS CL		67"	165	155	6		930	210	195.30	295.44	45.0	41.8	2068.89	7	55.80

hessian (1) -->

165

25397

7576.79

12120.16

43.0

47.5

59001.83

297

51.02

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
0482	5	6.5	36.0	BAILING CL		52"	130	120	5		600	437	262.20	270.64	65.9	72.5	910.77	3	174.80
0483	5	6.5	42.0	BAILING CL		52"	130	120	5		600	510	306.00	315.86	65.9	61.2	910.77	3	204.00
0484	5	6.5	40.0	BAILING CL		52"	130	120	15		1800	486	874.80	802.64	74.1	61.3	2428.72	8	218.70

sacking on hessian loom (2) -->

25

3000

1443.00

1389.14

70.6

65.0

4250.26

14

206.14

Grand Total :

190

28397

9019.79

13509.30

44.9

50.2

63252.09

311

58.01

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 26-JUN-24

S4 IJMD

Print Date : 29-JUN-24 01:24 PM

HJM/FS/B&W/09

Page 4 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	340		57460	259	14882.14	22231.38	82.6	84.9	69574.80	141	316.64
				sacking (6) -->					340		57460		14882.14	22231.38	82.6	84.9	69574.80	141	316.64
				Grand Total :					340		57460		14882.14	22231.38	82.6	84.9	69574.80	141	316.64

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	346		58474	259	15144.77	22546.71	82.9	85.5	70561.68	143	317.72
				sacking (6) -->					346		58474		15144.77	22546.71	82.9	85.5	70561.68	143	317.72
				Grand Total :					346		58474		15144.77	22546.71	82.9	85.5	70561.68	143	317.72

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	602		101738	259	26350.14	39259.66	82.8	84.7	122866.14	249	317.47
				sacking (6) -->					602		101738		26350.14	39259.66	82.8	84.7	122866.14	249	317.47
				Grand Total :					602		101738		26350.14	39259.66	82.8	84.7	122866.14	249	317.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
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			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	84		14196	259	3676.76	5518.42	82.2	84.1	17270.34	35	315.15
				sacking (6) -->					84		14196		3676.76	5518.42	82.2	84.1	17270.34	35	315.15
				Grand Total :					84		14196		3676.76	5518.42	82.2	84.1	17270.34	35	315.15

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00
			16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	9		1080	486	524.88	652.49	68.4	72.2	1579.49	5	209.95
				hessian (1) -->					9		1080		524.88	652.49	68.4	72.2	1579.49	5	209.95
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	565		71190	259	18438.21	19462.10	80.5	79.5	88403.81	283	130.31
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	126		15876	259	4111.88	4367.78	80.0	79.5	19840.00	62	132.64
				sacking (6) -->					691		87066		22550.09	23829.88	80.4	79.5	108243.81	345	130.73
				Grand Total :					700		88146		23074.97	24482.37	80.3	77.1	109823.30	350	131.86

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
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			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	330		55770	259	14444.43	9494.65	129.3	135.4	43128.10	141	307.33
				sacking (6) -->					330		55770		14444.43	9494.65	129.3	135.4	43128.10	141	307.33
				Grand Total :					330		55770		14444.43	9494.65	129.3	135.4	43128.10	141	307.33

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager