

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 25-JUN-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	8.76	3800	4.53	8	1979	80.15	8	1979	80.15	8	1858	80.27	24	5816	80.19	5802	80	14
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.76		8	1979		8	1979		8	1858		24	5816	80.19	5802		14
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	8.76	3800	4.28	6	1838	85.25	6	1838	85.25	4	1144	84.90	16	4820	85.17	4810	85	10
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	8.76	3800	4.28	5	1525	84.88	5	1530	85.16	5	1434	85.14	15	4489	85.06	4486	85	3
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.33	3700	4.18	2	620	81.25	2	620	81.25				4	1240	81.25	1145	75	95
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	9.33	3600	4	1	320	82.49	1	320	82.49				2	640	82.49	582	75	58
42	31	S/D 4 1/4 (100)	SACKING WARP	10	10.18	3700	4	12	3800	80.07	12	3800	80.07	17	5050	80.12	41	12650	80.09	12636	80	14
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13	3600	3.75	10	5050	80.29	10	5050	80.29	10	4727	80.16	30	14827	80.25	14781	80	46
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13	3600	3.75	12	5544	80.13	12	5522	79.81	12	5200	80.17	36	16266	80.03	16259	80	7
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13	3600	3.75	13	6565	80.29	13	6565	80.29	13	6110	79.70	39	19240	80.10	19216	80	24
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13	3600	3.75	26	10900	79.98	26	10900	79.98	26	10242	80.16	78	32042	80.04	32026	80	16
Sub Group Tot & Average Nomi Count				11.91	Actual Count :	11.97		87	36162		87	36145		87	33907		261	106214	81.61	105941		273
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.33	3800	4.53	4	1240	85.73	4	1240	85.73				8	2480	85.73	2459	85	21
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.33		4	1240		4	1240					8	2480	85.73	2459		21
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	8.76	3800	4.45	4	1155	85.10	4	1155	85.10	4	1080	84.88	12	3390	85.03	3389	85	1
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.76		4	1155		4	1155		4	1080		12	3390	85.03	3389		1
Grand Total & Average Nomi Count				11.42	Actual Count :	11.52		103	40536		103	40519		99	36845		305	117900	80.74	117591		309
Total Sprindale Run :				32786	Actual Prod. Per 100 Sprindale :			359.605	Target Prod. Per 100 Sprindale :			358.662										

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	119	13
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	52	20
6 S/D 4 1/4 (120)	36	30	6
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	39	18
9 O/M 5 1/2 (80)	12		12
Total:	414	305	109

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	67	7106	18515	18487	83.49	3661.64
HESSIAN WEFT	14	1540	4360	4186	83.93	834.76
SACKING WARP	224	24140	95025	94918	80.09	23623.31
	305	32786	117900	117591	80.74	28119.71

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total