

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 23-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7.5	5610	77.93	7.5	5550	77.09				15	11160	77.51	11518	80	-358
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4				1	350	85.80				1	350	85.80	326	80	24
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	5	1225	79.19	5	1190	76.92				10	2415	78.05	2630	85	-215
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	6	3048	74.66	5	2510	73.78				11	5558	74.26	5988	80	-430
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4067	85.39	7	4060	85.24				14	8127	85.32	7620	80	507
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	2	600	78.49	2	600	78.49				4	1200	78.49	1223	80	-23
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	11	2717	79.83	11	2629	77.25				22	5346	78.54	5786	85	-440
237	1	AD 4 1/4 (100)	HESSIAN WEFT	9	9.5	3900	4.5	2	500	72.30	2	500	72.30				4	1000	72.30	1107	80	-107
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	19	5776	74.52	18.5	5587	74.03				37.5	11363	74.28	12238	80	-875
Sub Group Tot & Average Nomi Count				11.45	Actual Count :			11.95	59.5	23543	77.8	59	22976	77.9			118.5	46519	78.28	48436		-1917
Grand Total & Average Nomi Count				11.45	Actual Count :			11.95	59.5	23543	77.8	59	22976	77.9			118.5	46519	78.28	48436		-1917

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	78.5	- .5
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	11	13
5 SD 4 3/4 (96)	24	15	9
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	118.5	154.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	22	2200	5346	5786	78.54	-440
HESSIAN WARP	10	1000	2415	2630	78.05	-215
HESSIAN WEFT	8	800	2200	2330	75.55	-130
S4-13 LBS	25	3000	13685	13608	80.45	77
SACKING WARP- 10	37.5	3750	11363	12238	74.28	-875
SACKING WEFT	15	1440	11160	11518	77.51	-358
SEWING TWINE	1	100	350	326	85.8	24
	118.5	12290	46519	48436	78.28	-1917