

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 24-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4	(120) SACKING WARP	13	12.67	3600	3.67	20	9244	73.79	21	8916	67.78				41	18160	70.71	21830	85	-3670
151	F	S/D 4 3/4	(120) SACKING WARP	13	12.48	3800	3.64	8	4277	81.42	8	4238	80.68				16	8515	81.05	8930	85	-415
166	F	S/D 4 3/4	(104) SACKING WARP	13	12.48	3600	3.64	1	429	79.57	1	424	78.64				2	853	79.11	917	85	-64
167	F	S/D 4 1/4	(110) SACKING WARP	13	12.67	3600	3.67	8	3271	71.21	8	3039	66.16				16	6310	68.68	7809	85	-1499
169	F	S/D 4 1/4	(100) SACKING WARP	13	12.27	3600	3.67	10	3822	75.61	12	4284	70.62				22	8106	72.89	9453	85	-1347
79	F	S/D 4 1/4	(100) SACKING WARP	9.5	10.12	3600	4	10.5	3267	81.34	11	2936	69.77				21.5	6203	75.42	6991	85	-788
Sub Group Tot & Average Nomi Count				12.36	Actual Count :	12.10	57.5	24310	77.2	61	23837	72.3				118.5	48147	74.64	55930		-7783	
95	C	S/D 4 3/4	(96) SACKING WEFT	22	21.33	3200	2.7	7.5	5640	73.78							7.5	5640	73.78	6498	85	-858
96	C	S/D 4 3/4	(104) SACKING WEFT	22	21.33	3200	2.7	1	880	79.69							1	880	79.69	939	85	-59
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	21.33	8.5	6520	76.7							8.5	6520	76.74	7437		-917	
138	F	S/D 4 1/4	(100) SEWING YARN	9.5	9.64	3600	4.09	4	1100	77.17	4	1049	73.59				8	2149	75.38	2423	85	-274
Sub Group Tot & Average Nomi Count				9.50	Actual Count :	9.64	4	1100	77.2	4	1049	73.6				8	2149	75.38	2423		-274	
130	F	S/D 4 1/4	(100) TEA BAG WARP	8.5	8.17	3800	4.28	4	1027	84.28	5	1323	86.85				9	2350	85.71	2331	85	19
133	F	S/D 4 1/4	(100) TEA BAG WEFT	9	8.22	3800	4.28	3	720	78.30	1	260	84.82				4	980	79.93	1042	85	-62
135	F	S/D 4 1/4	(100) TEA BAG WEFT	8	7.61	3800	4.39	1	220	79.52	2	480	86.75				3	700	84.34	705	85	-5
Sub Group Tot & Average Nomi Count				8.53	Actual Count :	8.08	8	1967	80.7	8	2063	86.1				16	4030	83.33	4078		-48	
Grand Total & Average Nomi Count				12.35	Actual Count :	12.07	78	33897	78.0	73	26949	76.6				151	60846	77.22	69868		-9022	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	67.5	346.5
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	41	148
4 S/D 4 3/4 (96)	72	7.5	64.5
5 S/D 4 3/4 (104)	18	3	15
6 S/D 4 3/4 (120)	18	16	2
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
Total:	891	151	740

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	118.5	13158	48147	55930	73.17	-7783
SACKING WEFT	8.5	824	6520	7437	74.52	-917
SEWING YARN	8	800	2149	2423	75.38	-274
TEA BAG WARP	9	900	2350	2331	85.71	19
TEA BAG WEFT	7	700	1680	1747	81.71	-67
	151	16382	60846	69868	77.22	-9022