

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 29-JUN-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	8.44	3800	4.63	5	1320	82.49	3	783	81.56	2	530	88.33	10	2633	83.32	2528	80	105
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.44	3800	4.63	10	2400	82.49	10	2376	81.67	8	1926	88.27	28	6702	83.77	6401	80	301
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.44		15	3720	82.5	13	3159	81.6	10	2456	88.3	38	9335	83.55	8929		406
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.38	3800	3.75	10	4470	75.48	10	4572	77.20				20	9042	76.34	9476	80	-434
43	F	S/D 4 1/4" (100)	SACKING WARP	9	10.28	3800	4.18	2	500	63.69							2	500	63.69	667	85	-167
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.42	3800	3.75	10	3910	68.46	11	4510	71.78				21	8420	70.20	9595	80	-1175
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.27	3800	4	3	855	69.55	2	604	73.70				5	1459	71.21	1639	80	-180
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.51	3800	3.75	11	4609	66.25	11	4730	67.99				22	9339	67.12	11132	80	-1793
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	13.1	3800	3.9	4	1672	70.88	6	2430	68.68	4	1628	73.62	14	5730	70.67	6487	80	-757
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.27	3800	4	1	313	69.44							1	313	69.44	361	80	-48
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.14	3200	2.68	1	945	81.84	1	930	80.54				2	1875	81.19	1848	80	27
Sub Group Tot & Average Nomi Count				12.71	Actual Count :	13.29		42	17274	70.7	41	17776	73.3	4	1628	73.6	87	36678	71.23	41205		-4527
Grand Total & Average Nomi Count				11.28	Actual Count :	11.82		57	20994	73.1	54	20935	75.4	14	4084	83.4	125	46013	73.70	50134		-4121

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	28	2
2 S/D 4 1/4" (100)	48	28	20
3 S/D 4 1/4" (110)	81	47	34
4 S/D 4 3/4" (104)	36	22	14
6 S/D 5 1/2" (80)	18		18
Total:	213	125	88

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	14	1540	5730	6487	70.67	-757
HYDRO CARBON FREE WARP- 8	38	3900	9335	8929	83.64	406
SACKING WARP	71	7410	29073	32870	70.84	-3797
SACKING WEFT	2	208	1875	1848	81.19	27
	125	13058	46013	50134	73.70	-4121