

**SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED**  
**Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD**

Daily Spinning Efficiency Report For 01-JUL-24  
 (Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
72	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.39	3800	4.63	10	2350	81.26	9	2115	81.26	6	1410	86.67	25	5875	82.49	5697	80	178
74	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 9	9	9.37	3800	4.18	5	1375	69.88	6	1632	69.12	4	1100	74.54	15	4107	70.75	4644	80	-537
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.38</b>	<b>Actual Count :</b>	<b>8.76</b>	<b>15</b>	<b>3725</b>	<b>75.6</b>	<b>15</b>	<b>3747</b>	<b>75.2</b>	<b>10</b>	<b>2510</b>	<b>80.6</b>	<b>40</b>	<b>9982</b>	<b>76.62</b>	<b>10341</b>		<b>-359</b>	
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.76	3800	3.75	11	4841	72.26	10	4300	70.60				21	9141	71.47	10232	80	-1091
43	F	S/D 4 1/4" (100)	SACKING WARP	9	10.74	3800	4.18	2	500	60.96							2	500	60.96	697	85	-197
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.98	3800	3.75	11	4345	66.39	11	3850	58.82				22	8195	62.61	10472	80	-2277
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.57	3800	4	3	840	66.39	2	560	66.39				5	1400	66.39	1687	80	-287
50	F	S/D 4 1/4" (110)	SACKING WARP	13	14.11	3800	3.75	10	4180	63.28	12.5	5258	63.68				22.5	9438	63.50	11890	80	-2452
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.64	3800	3.9	4	1632	71.71	4	1606	70.56	4	1540	72.17	12	4778	71.47	5349	80	-571
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.26	3200	2.68	1	855	73.64	1	765	65.89				2	1620	69.77	1858	80	-238
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT	22	26.67	3400	2.55				1	720	46.35				1	720	46.35	1243	80	-523
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>12.88</b>	<b>Actual Count :</b>	<b>13.84</b>	<b>42</b>	<b>17193</b>	<b>67.8</b>	<b>41.5</b>	<b>17059</b>	<b>63.2</b>	<b>4</b>	<b>1540</b>	<b>72.2</b>	<b>87.5</b>	<b>35792</b>	<b>64.07</b>	<b>43428</b>		<b>-7636</b>	
<b>Grand Total &amp; Average Nomi Count</b>				<b>11.47</b>	<b>Actual Count :</b>	<b>12.25</b>	<b>57</b>	<b>20918</b>	<b>69.5</b>	<b>56.5</b>	<b>20806</b>	<b>65.9</b>	<b>14</b>	<b>4050</b>	<b>77.8</b>	<b>127.5</b>	<b>45774</b>	<b>66.58</b>	<b>53769</b>		<b>-7995</b>	

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	25	5
2 S/D 4 1/4" (100)	48	29	19
3 S/D 4 1/4" (110)	81	49.5	31.5
4 S/D 4 3/4" (104)	36	24	12
6 S/D 5 1/2" (80)	18		18
<b>Total:</b>	<b>213</b>	<b>127.5</b>	<b>85.5</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	37	3820	10653	11046	77.15	-393
HYDRO CARBON FREE WARP- 9	15	1650	4107	4644	70.75	-537
HYDRO CARBON FREE WEFT	1	104	720	1243	46.35	-523
SACKING WARP	72.5	7559	28674	34978	65.66	-6304
SACKING WEFT	2	208	1620	1858	69.77	-238
	<b>127.5</b>	<b>13341</b>	<b>45774</b>	<b>53769</b>	<b>66.58</b>	<b>-7995</b>