

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 23-JUN-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	8.64	3800	4.53	8	1949	80.03	8	1949	80.03	8	1771	77.57	24	5669	79.25	5723	80	-54
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.64	8	1949	8	1949	8	1771	24	5669	79.25	5723	-54					
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	8.64	3800	4.28	2	600	84.65	2	600	84.65	4	1100	82.77	8	2300	83.74	2335	85	-35
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	8.64	3800	4.28	5	1500	84.65	5	1500	84.65	5	1383	83.25	15	4383	84.20	4424	85	-41
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.43	3700	4.18	2	620	80.39	2	620	80.39				4	1240	80.39	1157	75	83
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	9.43	3600	4	1	320	81.61	1	320	81.61				2	640	81.61	588	75	52
42	31	S/D 4 1/4 (100)	SACKING WARP	10	10.38	3700	4	11	3530	79.58	11	3535	79.69	15	4444	78.37	37	11509	79.14	11634	80	-125
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13.32	3600	3.75	12	6161	79.66	12	6160	79.65	12	5757	79.40	36	18078	79.58	18174	80	-96
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13.32	3600	3.75	12	5656	79.78	12	5656	79.78	14	6116	78.88	38	17428	79.46	17546	80	-118
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13.32	3600	3.75	29	12400	79.62	29	12400	79.62	25	9900	78.65	83	34700	79.34	34990	80	-290
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13.32	3600	3.75	13	6700	79.97	13	6700	79.97	13	6200	78.94	39	19600	79.64	19689	80	-89
Sub Group Tot & Average Nomi Count				12.10	Actual Count :	12.40	87	37487	87	37491	88	34900	262	109878	80.79	110537	-659					
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	21.64	3200	2.73	6	5780	75.35	6	5880	76.66				12	11660	76.00	12273	80	-613
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	21.64	6	5780	6	5880	12	11660	76.00	12273	-613							
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.43	3800	4.53	4	1240	84.82	4	1240	84.82				8	2480	84.82	2485	85	-5
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.43	4	1240	4	1240	8	2480	84.82	2485	-5							
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	8.64	3800	4.45	4	1133	84.64	4	1133	84.64	4	1050	83.67	12	3316	84.33	3342	85	-26
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.64	4	1133	4	1133	4	1050	12	3316	84.33	3342	-26					
Grand Total & Average Nomi Count				12.01	Actual Count :	12.25	109	47589	109	47693	100	37721	318	133003	79.56	134360	-1357					
Total Sprindale Run :				34386	Actual Prod. Per 100 Sprindale :	386.794	Target Prod. Per 100 Sprindale :	390.740														

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	120	12
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	46	26
6 S/D 4 1/4 (120)	36	36	0
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	51	6
9 O/M 5 1/2 (80)	12		12
Total:	414	318	96

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	59	6226	15668	15824	82.3	3369.66
HESSIAN WEFT	14	1540	4360	4230	83.04	890.42
SACKING WARP	233	25180	101315	102033	79.44	26225.59
SACKING WEFT	12	1440	11660	12273	76	3681.1
	318	34386	133003	134360	79.56	34166.77

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total