

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 24-JUN-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	8.67	3800	4.53	8	2000	81.84	8	2000	81.84	8	2000	87.30	24	6000	83.59	5743	80	257
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.67		8	2000		8	2000		8	2000		24	6000	83.59	5743		257
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	8.67	3800	4.28	6	1818	85.20	6	1818	85.20	6	1700	84.98	18	5336	85.13	5328	85	8
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	8.67	3800	4.28	5	1515	85.20	5	1515	85.20	5	1414	84.82	15	4444	85.08	4440	85	4
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.3	3700	4.18	2	620	81.51	2	620	81.51				4	1240	81.51	1141	75	99
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	9.3	3600	4	1	320	82.75	1	320	82.75				2	640	82.75	580	75	60
42	31	S/D 4 1/4 (100)	SACKING WARP	10	10.02	3700	4	11	3434	80.20	11	3434	80.20	17	4979	80.25	39	11847	80.22	11815	80	32
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13.21	3600	3.75	12	6141	80.07	12	6151	80.20	12	5767	80.20	36	18059	80.15	18024	80	35
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13.21	3600	3.75	12	5636	80.16	12	5636	80.16	12	5292	80.29	36	16564	80.20	16522	80	42
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13.21	3600	3.75	27	11522	80.12	27	11533	80.20	26	10404	80.14	80	33459	80.15	33396	80	63
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13.21	3600	3.75	12	6141	80.07	12	6151	80.20	12	5767	80.20	36	18059	80.15	18024	80	35
Sub Group Tot & Average Nomi Count				11.92	Actual Count :	12.09		88	37147		88	37178		90	35323		266	109648	81.70	109270		378
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	20.52	3200	2.73	6	5800	79.74	6	5840	80.29				12	11640	80.02	11638	80	2
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	20.52		6	5800		6	5840					12	11640	80.02	11638		2
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.3	3800	4.53	4	1220	84.62	4	1220	84.62				8	2440	84.62	2451	85	-11
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.30		4	1220		4	1220					8	2440	84.62	2451		-11
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	8.67	3800	4.45	4	1144	85.16	4	1145	85.24	4	1081	85.84	12	3370	85.40	3354	85	16
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.67		4	1144		4	1145		4	1081		12	3370	85.40	3354		16
Grand Total & Average Nomi Count				11.86	Actual Count :	11.95		110	47311		110	47383		102	38404		322	133098	80.88	132456		642
Total Sprindale Run :				34806	Actual Prod. Per 100 Sprindale :				382.400	Target Prod. Per 100 Sprindale :				380.555								

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	119	13
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	54	18
6 S/D 4 1/4 (120)	36	36	0
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	48	9
9 O/M 5 1/2 (80)	12		12
Total:	414	322	92

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	69	7326	19150	18865	84.68	3465.64
HESSIAN WEFT	14	1540	4320	4172	83.43	858.02
SACKING WARP	227	24500	97988	97781	80.17	24237.73
SACKING WEFT	12	1440	11640	11638	80.02	2907.1
	322	34806	133098	132456	80.88	31468.49

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total