

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 27-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.4	3600	3.67	19.5	9389	78.54	20.5	9459	75.27				40	18848	76.86	20843	85	-1995
151	F	S/D 4 3/4 (120)	SACKING WARP	13	12.87	3800	3.64	7	4050	85.44	7.5	4068	80.10				14.5	8118	82.68	8346	85	-228
166	F	S/D 4 3/4 (104)	SACKING WARP	13	12.87	3600	3.64	1	410	73.74	1	453	81.48				2	863	77.61	945	85	-82
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.4	3600	3.67	8	3327	74.01	8	3250	72.29				16	6577	73.15	7643	85	-1066
169	F	S/D 4 1/4 (100)	SACKING WARP	13	12.31	3600	3.67	14	5276	74.31	12.5	4841	76.36				26.5	10117	75.28	11424	85	-1307
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	10.76	3600	4	13	3971	75.10	13	3923	74.19				26	7894	74.65	8989	85	-1095
Sub Group Tot & Average Nomi Count				12.27	Actual Count :	12.10	62.5	26423	76.9	62.5	25994	76.6				125	52417	76.71	58190		-5773	
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	20.41	3200	2.7	7	5000	73.24	3	2100	71.77				10	7100	72.80	8290	85	-1190
96	C	S/D 4 3/4 (104)	SACKING WEFT	22	20.41	3200	2.7	1	900	85.18	1	900	85.18				2	1800	85.18	1796	85	4
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	20.41	8	5900	79.2	4	3000	78.5				12	8900	78.99	10086		-1186	
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	9.98	3600	4.09	4	1065	72.17	4	1074	72.78				8	2139	72.47	2509	85	-370
Sub Group Tot & Average Nomi Count				9.50	Actual Count :	9.98	4	1065	72.2	4	1074	72.8				8	2139	72.47	2509		-370	
130	F	S/D 4 1/4 (100)	TEA BAG WARP	8.5	8.13	3800	4.28	1	275	90.71							1	275	90.71	258	85	17
133	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	8.52	3800	4.28	3	680	71.34	4	1020	80.26				7	1700	76.44	1890	85	-190
135	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	7.57	3800	4.39	3	660	79.94	1	240	87.21				4	900	81.76	936	85	-36
Sub Group Tot & Average Nomi Count				8.63	Actual Count :	8.17	7	1615	80.7	5	1260	83.7				12	2875	82.97	3084		-209	
Grand Total & Average Nomi Count				12.60	Actual Count :	12.33	81.5	35003	77.8	75.5	31328	77.9				157	66331	78.30	73869		-7538	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	72.5	341.5
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	40	149
4 S/D 4 3/4 (96)	72	10	62
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14.5	3.5
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
Total:	891	157	734

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	125	13758	52417	58190	76.57	-5773
SACKING WEFT	12	1168	8900	10086	75	-1186
SEWING YARN	8	800	2139	2509	72.47	-370
TEA BAG WARP	1	100	275	258	90.71	17
TEA BAG WEFT	11	1100	2600	2826	78.2	-226
	157	16926	66331	73869	78.30	-7538