

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : INDIA JUTE MILL**

Daily Spinning Efficiency Report For 25-JUN-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.3	3600	3.67	20.5	9772	78.39	20.5	9177	73.62				41	18949	76.00	21192	85	-2243
151	F	S/D 4 3/4 (120)	SACKING WARP	13	12.75	3800	3.64	7.5	4370	86.86	8	4392	81.84				15.5	8762	84.27	8838	85	-76
166	F	S/D 4 3/4 (104)	SACKING WARP	13	12.75	3600	3.64	1	425	77.16	1	427	77.52				2	852	77.34	936	85	-84
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.3	3600	3.67	8	3217	72.14	8	3150	70.64				16	6367	71.39	7581	85	-1214
169	F	S/D 4 1/4 (100)	SACKING WARP	13	12.86	3600	3.67	13	4957	71.97	13	4845	70.34				26	9802	71.16	11709	85	-1907
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	10.32	3600	4	11	3194	74.43	12	3482	74.38				23	6676	74.41	7626	85	-950
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>12.35</b>	<b>Actual Count :</b>	<b>12.11</b>	<b>61</b>	<b>25935</b>	<b>76.8</b>	<b>62.5</b>	<b>25473</b>	<b>74.7</b>				<b>123.5</b>	<b>51408</b>	<b>75.76</b>	<b>57882</b>		<b>-6474</b>	
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	21.61	3200	2.7	7	4960	68.62							7	4960	68.62	6144	85	-1184
96	C	S/D 4 3/4 (104)	SACKING WEFT	22	21.61	3200	2.7	1	860	76.87							1	860	76.87	951	85	-91
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>22.00</b>	<b>Actual Count :</b>	<b>21.61</b>	<b>8</b>	<b>5820</b>	<b>72.7</b>							<b>8</b>	<b>5820</b>	<b>72.75</b>	<b>7095</b>		<b>-1275</b>	
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	9.43	3600	4.09	4	1064	76.30	4	1087	77.95				8	2151	77.13	2371	85	-220
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>9.50</b>	<b>Actual Count :</b>	<b>9.43</b>	<b>4</b>	<b>1064</b>	<b>76.3</b>	<b>4</b>	<b>1087</b>	<b>78.0</b>				<b>8</b>	<b>2151</b>	<b>77.13</b>	<b>2371</b>		<b>-220</b>	
130	F	S/D 4 1/4 (100)	TEA BAG WARP	8.5	7.97	3800	4.28	5	1309	88.09	5	1364	91.79				10	2673	89.94	2526	85	147
133	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	9.12	3800	4.28	1	240	70.57	1	260	76.45				2	500	73.51	578	85	-78
135	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	7.4	3800	4.39	2	400	74.34	2	400	74.34				4	800	74.34	915	85	-115
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.44</b>	<b>Actual Count :</b>	<b>7.97</b>	<b>8</b>	<b>1949</b>	<b>77.7</b>	<b>8</b>	<b>2024</b>	<b>80.9</b>				<b>16</b>	<b>3973</b>	<b>79.26</b>	<b>4019</b>		<b>-46</b>	
<b>Grand Total &amp; Average Nomi Count</b>				<b>12.30</b>	<b>Actual Count :</b>	<b>12.04</b>	<b>81</b>	<b>34768</b>	<b>76.3</b>	<b>74.5</b>	<b>28584</b>	<b>76.9</b>				<b>155.5</b>	<b>63352</b>	<b>76.25</b>	<b>71367</b>		<b>-8015</b>	

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	73	341
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	41	148
4 S/D 4 3/4 (96)	72	7	65
5 S/D 4 3/4 (104)	18	3	15
6 S/D 4 3/4 (120)	18	15.5	2.5
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
<b>Total:</b>	<b>891</b>	<b>155.5</b>	<b>735.5</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	123.5	13648	51408	57882	75.49	-6474
SACKING WEFT	8	776	5820	7095	69.72	-1275
SEWING YARN	8	800	2151	2371	77.13	-220
TEA BAG WARP	10	1000	2673	2526	89.94	147
TEA BAG WEFT	6	600	1300	1493	74.02	-193
	<b>155.5</b>	<b>16824</b>	<b>63352</b>	<b>71367</b>	<b>76.25</b>	<b>-8015</b>