

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 27-JUN-24

BROAD LOOM

Print Date : 29-JUN-24 04:03 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	375		45375	259	11752.13	10908.75	75.7	76.5	59952.76	162	217.63
				sacking (6) -->					375		45375		11752.13	10908.75	75.7	76.5	59952.76	162	217.63
				Grand Total :					375		45375		11752.13	10908.75	75.7	76.5	59952.76	162	217.63

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1932	9	7	48.0	HESS CLOTH		52"	165	158	5		790	221	174.59	254.19	46.7	40.4	1691.43	6	58.20
1935	9	7	72.0	hess cloth		76"	170	153	9		1377	332	457.16	853.16	36.4	34.5	3779.05	16	57.15
1991	9	8	40.0	HESS CLOTH		52"	165	152	4		608	198	120.38	132.85	61.6	51.1	986.67	4	60.19
1994	9	8	72.0	HESS CLOTH		76"	170	158	6		948	357	338.44	602.04	38.2	37.3	2480.00	12	56.41
2002	9	8	54.0	HESS CLOTH		52"	165	154	8		1232	268	330.18	449.53	49.9	49.9	2466.67	10	66.04
2402	9	10	43.3	HESS CLOTH		52"	165	155	5		775	249	192.98	267.30	49.1	49.7	1578.67	8	48.25
2512	9	10	47.3	HESS CLOTH		56"	165	154	12		1848	268	495.26	769.78	43.8	49.2	4224.00	22	45.02
2985	11	9	52.0	HESS CLOTH		58"	165	155	2		310	299	92.69	171.09	36.8	39.7	841.48	4	46.35
3023	11	10	48.0	HESS CLOTH		52"	165	156	21		3276	289	946.76	1551.20	41.5	44.8	7893.33	40	47.34
3028	11	10	72.0	HESS CLOTH		76"	165	158	3		474	434	205.72	390.35	35.8	34.7	1322.67	8	51.43
3150	11	11	54.0	HESS CLOTH		67"	165	154	4		616	357	219.91	352.22	42.5	42.3	1450.91	9	48.87
3150	11	11	54.0	HESS CLOTH		58"	165	154	35		5390	357	1924.23	3050.24	42.9	42.3	12564.85	73	52.72
3227	11	12	33.0	HESS CLOTH		46"	165	154	16		2464	234	576.58	544.54	72.0	67.6	3422.22	20	57.66
3227	11	12	33.0	HESS CLOTH		52"	165	154	2		308	234	72.07	78.50	62.4	67.6	493.33	3	48.05
3267	11	12	36.0	HESS CLOTH		46"	165	153	3		459	255	117.05	118.68	67.1	60.9	684.44	4	58.53
3367	11	12	50.0	HESS CLOTH		58"	165	153	16		2448	354	866.59	1329.31	44.3	44.2	5522.22	35	49.52
5803	8	6	54.0	HESS CL		58"	165	155	14		2170	210	455.70	720.98	43.0	41.3	5048.89	16	56.96
5803	8	6	54.0	HESS CL		67"	165	155	5		775	210	162.75	295.44	37.5	41.3	2068.89	7	46.50
hessian (1) -->									170		26268		7749.04	11931.40	44.9	46.6	58519.72	297	52.18
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	5		600	437	262.20	270.64	65.9	71.4	910.77	3	174.80
0484	5	6.5	40.0	BAILING CL		52"	130	120	8		960	486	466.56	501.65	63.2	61.4	1517.95	5	186.62
sacking on hessian loom (2) -->									13		1560		728.76	772.29	64.2	66.4	2428.72	8	182.19
Grand Total :									183		27828		8477.80	12703.69	45.7	48.6	60948.44	305	55.59

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	155	71	2	11005	357	3928.79	4840.49	48.7	51.2	22598.00	68	173.33
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	155	27	2	4185	357	1494.05	1652.48	54.2	51.2	7716.00	25	179.29
				hessian (1) -->					98		15190		5422.84	6492.97	50.1	51.2	30314.00	93	174.93
				Grand Total :					98		15190		5422.84	6492.97	50.1	51.2	30314.00	93	174.93

Overseer

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Asst. Manager.(Fact.)

M.Manager

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Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	346		58474	259	15144.77	22546.71	82.9	85.4	70561.68	143	317.72
				sacking (6) -->					346		58474		15144.77	22546.71	82.9	85.4	70561.68	143	317.72
				Grand Total :					346		58474		15144.77	22546.71	82.9	85.4	70561.68	143	317.72

Overseer

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	602		101738	259	26350.14	39259.66	82.8	84.6	122866.14	249	317.47
				sacking (6) -->					602		101738		26350.14	39259.66	82.8	84.6	122866.14	249	317.47
				Grand Total :					602		101738		26350.14	39259.66	82.8	84.6	122866.14	249	317.47

Overseer

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Asst. Manager.(Fact.)

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	84		14196	259	3676.76	5518.42	82.2	84.0	17270.34	35	315.15
				sacking (6) -->					84		14196		3676.76	5518.42	82.2	84.0	17270.34	35	315.15
				Grand Total :					84		14196		3676.76	5518.42	82.2	84.0	17270.34	35	315.15

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	9		1080	486	524.88	652.49	68.4	70.9	1579.49	5	209.95
				hessian (1) -->					9		1080		524.88	652.49	68.4	70.9	1579.49	5	209.95
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	574		72324	259	18731.92	19737.18	80.7	79.5	89653.33	287	130.54
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	129		16254	259	4209.79	4508.67	79.4	79.5	20480.00	64	131.56
				sacking (6) -->					703		88578		22941.71	24245.85	80.4	79.5	110133.33	351	130.72
				Grand Total :					712		89658		23466.59	24898.34	80.3	76.6	111712.82	356	131.83

Overseer

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	335		56615	259	14663.29	22231.38	81.4	84.6	69574.80	141	311.98
				sacking (6) -->					335		56615		14663.29	22231.38	81.4	84.6	69574.80	141	311.98
				Grand Total :					335		56615		14663.29	22231.38	81.4	84.6	69574.80	141	311.98

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager