

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 27-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	6.5	4875	78.14	7	5222	77.72				13.5	10097	77.92	10367	80	-270
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	18	4446	79.83	13	3250	80.80				31	7696	80.24	8153	85	-457
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	3626	76.13	7	3647	76.57				14	7273	76.35	7620	80	-347
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4074	85.54	7	4105	86.19				14	8179	85.86	7620	80	559
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	2	600	78.49	2	600	78.49				4	1200	78.49	1223	80	-23
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5				4	1012	81.77				4	1012	81.77	1052	85	-40
237	1	AD 4 1/4 (100)	HESSIAN WEFT	9	9.5	3900	4.5	2	500	72.30	2	520	75.19				4	1020	73.74	1107	80	-87
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	18.5	5735	75.99	20	6220	76.24				38.5	11955	76.12	12564	80	-609
Sub Group Tot & Average Nomi Count				11.29	Actual Count :			11.79	61	23856	78.1	62	24576	79.1			123	48432	78.81	49706		-1274
Grand Total & Average Nomi Count				11.29	Actual Count :			11.79	61	23856	78.1	62	24576	79.1			123	48432	78.81	49706		-1274

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	81.5	-3.5
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	14	10
5 SD 4 3/4 (96)	24	13.5	10.5
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	123	150

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	4	400	1012	1052	81.77	-40
HESSIAN WARP	31	3100	7696	8153	80.24	-457
HESSIAN WEFT	8	800	2220	2330	76.24	-110
S4-13 LBS	28	3360	15452	15240	81.11	212
SACKING WARP- 10	38.5	3850	11955	12564	76.12	-609
SACKING WEFT	13.5	1296	10097	10367	77.92	-270
	123	12806	48432	49706	78.81	-1274