

**SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED**  
**Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD**

Daily Spinning Efficiency Report For 28-JUN-24  
 (Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	8.54	3800	4.63	4	1073	82.84	5	1346	83.13	5	1304	85.91	14	3723	84.00	3546	80	177
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.54	3800	4.63	10	2441	82.92	10	2449	83.19	10	2371	85.91	30	7261	83.97	6918	80	343
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.00</b>	<b>Actual Count :</b>	<b>8.54</b>		<b>14</b>	<b>3514</b>	<b>82.9</b>	<b>15</b>	<b>3795</b>	<b>83.2</b>	<b>15</b>	<b>3675</b>	<b>85.9</b>	<b>44</b>	<b>10984</b>	<b>83.99</b>	<b>10464</b>		<b>520</b>
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.47	3800	3.75	10	4400	73.80	10	4406	73.90				20	8806	73.85	9539	80	-733
43	F	S/D 4 1/4" (100)	SACKING WARP	9	10.38	3800	4.18	2	500	63.08							2	500	63.08	674	85	-174
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.41	3800	3.75	13	5153	69.45	13	5018	67.63				26	10171	68.54	11871	80	-1700
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.27	3800	4	1	277	67.60	2	560	68.33				3	837	68.09	983	80	-146
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.51	3800	3.75	12	4980	65.61	12	4908	64.67				24	9888	65.14	12144	80	-2256
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	13.1	3800	3.9	4	1640	69.53	4	1600	67.83	4	1600	72.35	12	4840	69.85	5543	80	-703
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.27	3800	4	1	303	67.22							1	303	67.22	361	80	-58
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.04	3200	2.68	2	1710	74.38	2	1710	74.38				4	3420	74.38	3678	80	-258
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>13.02</b>	<b>Actual Count :</b>	<b>13.58</b>		<b>45</b>	<b>18963</b>	<b>68.8</b>	<b>43</b>	<b>18202</b>	<b>69.5</b>	<b>4</b>	<b>1600</b>	<b>72.4</b>	<b>92</b>	<b>38765</b>	<b>68.77</b>	<b>44793</b>		<b>-6028</b>
<b>Grand Total &amp; Average Nomi Count</b>				<b>11.40</b>	<b>Actual Count :</b>	<b>11.95</b>		<b>59</b>	<b>22477</b>	<b>71.6</b>	<b>58</b>	<b>21997</b>	<b>72.9</b>	<b>19</b>	<b>5275</b>	<b>81.4</b>	<b>136</b>	<b>49749</b>	<b>71.81</b>	<b>55257</b>		<b>-5508</b>

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	30	0
2 S/D 4 1/4" (100)	48	31	17
3 S/D 4 1/4" (110)	81	51	30
4 S/D 4 3/4" (104)	36	24	12
6 S/D 5 1/2" (80)	18		18
<b>Total:</b>	<b>213</b>	<b>136</b>	<b>77</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	12	1320	4840	5543	69.85	-703
HYDRO CARBON FREE WARP- 8	44	4540	10984	10464	83.98	520
SACKING WARP	76	7930	30505	35572	68.68	-5067
SACKING WEFT	4	416	3420	3678	74.38	-258
	<b>136</b>	<b>14206</b>	<b>49749</b>	<b>55257</b>	<b>71.81</b>	<b>-5508</b>