

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 22-JUN-23
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Kgs.	Eff (%)	
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.77	3800	4.39	5	1238	70.60	5	1272	72.54	5	1224	74.45	15	3734	72.49	4379	85	-645
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.68	3600	4.39	6	1351	75.32	7	1618	77.32	6	1336	79.45	19	4305	77.32	4733	85	-428
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	8.68	3800	4.63	5	1304	79.24	5	1309	79.54	5	1288	83.49	15	3901	80.70	3867	80	34
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.68	3800	4.63	10	2372	79.28	10	2381	79.58	10	2342	83.49	30	7095	80.72	7031	80	64
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.70	26	6265	76.1	27	6580	77.2	26	6190	80.2	79	19035	77.81	20010		-975	
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.98	3800	3.75	10	4500	78.33	10	4500	78.33				20	9000	78.33	9192	80	-192
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.92	3700	4	8	2327	75.48	8	2337	75.80	8	2251	77.88	24	6915	76.35	7245	80	-330
30	F	S/D 4 3/4" (104)	SACKING WARP	13	12.85	3700	3.8	4	1741	79.64	4	1734	79.32	4	1688	82.36	12	5163	80.40	5137	80	26
34	F	S/D 4 1/4" (110)	SACKING WARP	13	12.95	3600	3.75	3	1381	80.15	3	1375	79.80	3	1341	83.01	9	4097	80.94	4049	80	48
35	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.01	3600	3.9	4	1469	71.70	3	1160	75.49	4	1540	80.18	11	4169	75.72	4405	80	-236
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	20.19	3300	2.73	5.5	4680	79.82	6	5010	78.33	5	4635	92.76	16.5	14325	83.01	13805	80	520
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.33	3800	4.18	2	500	70.18	2	490	68.77				4	990	69.48	1211	85	-221
43	F	S/D 4 1/4" (100)	SACKING WARP	9	8.98	3800	4.18	2	549	80.06	2	533	77.73	2	540	84.00	6	1622	80.52	1712	85	-90
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.62	3800	3.75	12	4800	74.47	10	4000	74.47				22	8800	74.47	9453	80	-653
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.86	3800	3.75	4.5	1885	76.53	4	1667	76.14	4	1623	79.08	12.5	5175	77.18	5364	80	-189
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.6	3800	4	2	548	71.53	3	843	73.36				5	1391	72.63	1532	80	-141
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.79	3700	4	9	2878	76.43	10	3213	76.80	9	2785	78.89	28	8876	77.32	9183	80	-307
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.99	3800	3.75	11	4770	71.31	10	4250	69.89				21	9020	70.63	10217	80	-1197
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	13.24	3800	3.9	4	1613	67.66	3	1200	67.11	1	396	70.87	8	3209	67.83	3785	80	-576
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.6	3800	4	2.5	757	71.87						2.5	757	71.87	843	80	-86	
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	20.65	3200	2.68	2	1620	75.21	1	945	87.74				3	2565	79.39	2585	80	-20
Sub Group Tot & Average Nomi Count				12.55	Actual Count :	12.47	85.5	36018	75.0	79	33257	75.9	40	16799	81.0	204.5	86074	76.00	89718		-3644	
Grand Total & Average Nomi Count				11.28	Actual Count :	11.42	112.	42283	75.2	106	39837	76.2	66	22989	80.8	283.5	105109	76.37	109728		-4619	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	49	-19
2 S/D 4 1/4" (100)	48	73.5	-25.5
3 S/D 4 1/4" (110)	81	109.5	-28.5
4 S/D 4 3/4" (104)	36	51.5	-15.5
6 S/D 5 1/2" (80)	18		18
Total:	213	283.5	-70.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	34	3550	8039	9112	75	-1073
HYDRO CARBON FREE WARP	19	2090	7378	8190	72.07	-812
HYDRO CARBON FREE WARP- 8	45	4650	10996	10898	80.71	98
SACKING WARP	166	17333	61806	65138	76.11	-3332
SACKING WEFT	19.5	2028	16890	16390	82.44	500
	283.5	29651	105109	109728	76.37	-4619