

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 02-JUL-24
(Based On Std, Sped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	9.14	3800	4.53	8	2020	78.41	8	1979	76.82	8	1881	77.88	24	5880	77.70	6054	80	-174
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.14		8	2020		8	1979		8	1881		24	5880	77.70	6054		-174
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	9.14	3800	4.28	6	1848	82.15	6	1848	82.15	7	2050	83.32	19	5746	82.57	5915	85	-169
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	9.14	3800	4.28	5	1545	82.42	5	1545	82.42	5	1464	83.31	15	4554	82.70	4681	85	-127
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	10.13	3700	4.18	2	660	79.66	2	660	79.66				4	1320	79.66	1243	75	77
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	10.13	3600	4	1	340	80.72	1	340	80.72				2	680	80.72	632	75	48
42	31	S/D 4 1/4 (100)	SACKING WARP	10	10.21	3700	4	12	3686	77.44	12	3686	77.44	16	4646	78.09	40	12018	77.69	12376	80	-358
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13.26	3600	3.75	10	5030	78.40	10	5030	78.40	10	4747	78.92	30	14807	78.57	15077	80	-270
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13.26	3600	3.75	11	5060	78.22	11	5060	78.22	15	6525	78.90	37	16645	78.48	16967	80	-322
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13.26	3600	3.75	28	11699	78.15	28	11696	78.13	24	9474	78.76	80	32869	78.32	33576	80	-707
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13.26	3600	3.75	13	6545	78.47	13	6545	78.47	13	6180	79.04	39	19270	78.65	19600	80	-330
Sub Group Tot & Average Nomi Count				11.89	Actual Count :	12.20		88	36413		88	36410		90	35086		266	107909	79.71	110067		-2158
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	23.1	3200	2.73	6	6160	75.23	6	6160	75.23				12	12320	75.23	13101	80	-781
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	23.10		6	6160		6	6160					12	12320	75.23	13101		-781
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	10.13	3800	4.53	4	1300	82.78	4	1300	82.78				8	2600	82.78	2670	85	-70
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	10.13		4	1300		4	1300					8	2600	82.78	2670		-70
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	9.14	3800	4.45	4	1166	82.34	4	1159	81.84	4	1100	82.85	12	3425	82.33	3536	85	-111
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.14		4	1166		4	1159		4	1100		12	3425	82.33	3536		-111
Grand Total & Average Nomi Count				11.84	Actual Count :	12.22		110	47059		110	47008		102	38067		322	132134	78.56	135428		-3294
Total Sprindale Run :				34766	Actual Prod. Per 100 Sprindale :				380.067	Target Prod. Per 100 Sprindale :				389.542								

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	120	12
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	56	16
6 S/D 4 1/4 (120)	36	30	6
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	51	6
9 O/M 5 1/2 (80)	12		12
Total:	414	322	92

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	70	7436	19605	20186	81.04	4588.1
HESSIAN WEFT	14	1540	4600	4545	81.56	1040.18
SACKING WARP	226	24350	95609	97596	78.37	26384.99
SACKING WEFT	12	1440	12320	13101	75.23	4056.12
	322	34766	132134	135428	78.56	36069.39

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total