

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 10-JUN-24

BROAD LOOM

Print Date : 02-JUL-24 09:43 AM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	383		46343	259	12002.84	11043.42	76.4	77.0	60692.91	164	219.56
				sacking (6) -->					383		46343		12002.84	11043.42	76.4	77.0	60692.91	164	219.56
				Grand Total :					383		46343		12002.84	11043.42	76.4	77.0	60692.91	164	219.56

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1931	9	7	45.0	HESS CLOTH		52"	165	151	16		2416	207	500.11	753.94	45.1	45.1	5356.19	19	52.64
1994	9	8	72.0	HESS CLOTH		76"	170	158	8		1264	357	451.25	903.07	34.0	37.5	3720.00	18	50.14
2402	9	10	43.3	HESS CLOTH		52"	165	155	5		775	249	192.98	267.30	49.1	48.4	1578.67	8	48.25
2512	9	10	47.3	HESS CLOTH		56"	165	156	15		2340	268	627.12	804.77	53.0	49.0	4416.00	23	54.53
2991	11	9	34.0	HESS CLOTH		46"	165	155	5		775	196	151.90	182.45	56.6	55.8	1368.89	6	50.63
2991	11	9	34.0	HESS CLOTH		52"	165	155	15		2325	196	455.70	526.01	58.9	55.8	3946.67	18	50.63
3030	11	10	40.0	HESS CLOTH		46"	165	154	6		924	241	222.68	302.85	50.0	50.5	1848.00	9	49.48
3030	11	10	40.0	HESS CLOTH		52"	165	154	15		2310	241	556.71	743.80	50.9	50.5	4538.67	23	48.41
3150	11	11	54.0	HESS CLOTH		58"	165	154	60		9240	357	3298.68	5431.94	41.3	44.3	22375.76	130	50.75
3150	11	11	54.0	HESS CLOTH		67"	165	154	2		308	357	109.96	156.54	47.8	44.3	644.85	4	54.98
3397	11	12	70.0	HESS CLOTH		76"	170	158	2		316	496	156.74	232.35	45.9	44.3	688.89	5	62.70
3517	11	12	43.3	HESS CLOTH		52"	165	155	14		2170	307	666.19	1029.88	44.0	45.0	4933.33	30	44.41
hessian (1) -->									163		25163		7390.02	11334.90	45.4	47.5	55415.92	293	50.44
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0483	5	6.5	42.0	BAILING CL		52"	130	120	13		1560	510	795.60	842.28	64.2	61.5	2428.72	8	198.90
0484	5	6.5	40.0	BAILING CL		52"	130	120	3		360	486	174.96	200.66	59.3	59.3	607.18	2	174.96
sacking on hessian loom (2) -->									16		1920		970.56	1042.94	63.2	60.4	3035.90	10	194.11
Grand Total :									179		27083		8360.58	12377.84	46.3	49.4	58451.82	303	55.19

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description																
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	155	45	2	6975	203	1415.93	1462.95	58.1	47.1	12011.00	23	184.69	
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	155	26	2	4030	357	1438.71	1784.68	48.4	51.5	8332.00	27	159.86	
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	155	46	2	7130	357	2545.41	2918.53	52.3	51.5	13625.00	41	186.25	
				hessian (1) -->						117			18135	5400.05	6166.16	53.4	50.0	33968.00	91	178.02
				Grand Total :						117			18135	5400.05	6166.16	53.4	50.0	33968.00	91	178.02

Overseer

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Asst. Manager.(Fact.)

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A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	356		60164	259	15582.48	22231.38	86.5	86.2	69574.80	141	331.54
				sacking (6) -->					356		60164		15582.48	22231.38	86.5	86.2	69574.80	141	331.54
				Grand Total :					356		60164		15582.48	22231.38	86.5	86.2	69574.80	141	331.54

Overseer

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	358		60502	259	15670.02	22231.38	87.0	86.5	69574.80	141	333.40
				sacking (6) -->					358		60502		15670.02	22231.38	87.0	86.5	69574.80	141	333.40
				Grand Total :					358		60502		15670.02	22231.38	87.0	86.5	69574.80	141	333.40

Overseer

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	621		104949	259	27181.79	38944.33	86.1	86.0	121879.27	247	330.14
				sacking (6) -->					621		104949		27181.79	38944.33	86.1	86.0	121879.27	247	330.14
				Grand Total :					621		104949		27181.79	38944.33	86.1	86.0	121879.27	247	330.14

Overseer

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
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C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	85		14365	259	3720.54	5360.76	85.6	85.5	16776.90	34	328.28
				sacking (6) -->					85		14365		3720.54	5360.76	85.6	85.5	16776.90	34	328.28
				Grand Total :					85		14365		3720.54	5360.76	85.6	85.5	16776.90	34	328.28

Overseer

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MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 10-JUN-24

SACKING WVG.

Print Date : 02-JUL-24 09:43 AM

HJM/FS/B&W/09

Page 8 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00
			16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	58		7308	259	1892.77	2042.99	78.8	79.7	9280.00	29	130.54
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	561		70686	259	18307.67	19324.56	80.5	79.7	87779.05	281	130.30
G443	8	9	26.5	L.TWILL		36"	130	123	125		15375	432	6642.00	7315.71	77.2	80.7	19922.96	82	162.00
				sacking (6) -->					744		93369		26842.44	28683.26	79.8	80.0	116982.01	392	136.95
				Grand Total :					744		93369		26842.44	28683.26	79.8	80.0	116982.01	392	136.95

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A	8.00	- 0.00	8.00
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			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	357		60333	259	15626.25	9494.65	139.9	139.9	43128.10	141	332.47
				sacking (6) -->					357		60333		15626.25	9494.65	139.9	139.9	43128.10	141	332.47
				Grand Total :					357		60333		15626.25	9494.65	139.9	139.9	43128.10	141	332.47

Overseer

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Asst. Manager.(Fact.)

M.Manager

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