

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 24-JUN-24

HESSIAN SKG.

Print Date : 28-JUN-24 10:24 AM

Page 1 of 4

Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	149		17731	283	5024.28	4410.91	77.4		46758.73	80	188.17
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	414		49266	283	13960.08	12089.95	78.4		128162.06	226	185.07
33 -->									563		66997		18984.36	16500.86	78.1		174920.79	306	186.12
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	298		44700	283	12748.44	11106.03	77.5		117731.80	141	269.15
34 -->									298		44700		12748.44	11106.03	77.5		117731.80	141	271.24
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16		1824		807.95	1161.11	60.2		7723.54	12	201.99
1	Grand Total :								877		113521		32540.75	28768.00	77.5		300376.13	459	212.68

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

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HESSIAN WVG.

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A	8.00	-	0.00	8.00
B	8.00	-	0.00	8.00
C	7.50	-	0.00	7.50
				23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
101	11	12	48.0	11 X 12 -48" / 12 OZS		54"	160	140	18		2520	372	937.44	1616.62	39.4		13037.24	44	63.92
125	9	8	48.0	9 X 8 - 48" / 8.40 OZS		54"	109	140	24		3360	260	875.04	1078.53	55.1		12444.64	28	93.60
18	11	11	45.0	11 X 11 - 45" / 11.0 OZS.		52"	160	140	28		3920	341	1367.24	1787.74	50.8		15727.94	48	83.54
399	9	9	47.2	9 X 9 - 47.2" / 8.83 OZS		54"	160	140	8		1120	274	327.76	360.83	57.8		3950.68	10	92.06
									66 -->		78		10920	3507.48	48.4		45160.50	130	80.94
Grand Total :										78		10920	3507.48	4843.72	48.4		45160.50	130	80.94

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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A	8.00	- 0.00	8.00	
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C	7.50	- 0.00	7.50	23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of Length Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description															
279	9	7	60.0	60" - 6.5 OZS / 40" 9 X 7		190"	190	23		4392	198.4	1327.97	1485.09	71.5		6270.18	18	221.34	
293	11	10	59.0	59.0" - 8.5 OZS / 40" 11.00 X 10.00		190"	190	28		5476	259.4	2128.73	2821.57	60.4		9265.94	38	168.06	
307	9	7	50.0	50.0" - 6.5 OZS / 40" 9.00 X 7.00		190"	190	23		4543	198.4	1144.69	1375.08	66.6		6966.87	20	171.69	
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00		190"	190	21		4101	285	1603.11	2647.25	48.5		8645.25	39	123.33	
397	9	9	51.0	51" - 7.5 OZS / 40" 9 X 9		190"	190	13		2597	228.9	770.06	881.02	69.9		3793.07	14	165.00	
								67 -->		108	21109		6974.56	9210.01	60.3		34941.31	129	162.20
3	Grand Total :							108		21109		6974.56		9210.01	60.3		34941.31	129	162.20

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	Porter	Sorts	Width	Description															
400	9	10	47.2	9 X 10 - 47.2" / 9.44 OZS		54"	160	140	2		280	293	81.94					3	82.04
				-->					2		280		81.94		0.0			3	81.94
Grand Total :									2		280		81.94		0.0			3	81.94

Overseer

Weaving I/C

Asst. Manager.(Fact.)

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