

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : GONDALPARA JUTE MILL**

Daily Spinning Efficiency Report For 25-JUN-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	6.5	4875	78.14	6.5	4810	77.09				13	9685	77.61	9983	80	-298
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	350	85.80	1	350	85.80				2	700	85.80	653	80	47
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	18	4410	79.19	18	4374	78.54				36	8784	78.86	9468	85	-684
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	5	2575	75.69	6	3084	75.54				11	5659	75.61	5988	80	-329
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4060	85.24	7	4074	85.54				14	8134	85.39	7620	80	514
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	2	640	83.73	2	640	83.73				4	1280	83.73	1223	80	57
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	16.5	5082	75.50	16.5	5114	75.98				33	10196	75.74	10769	80	-573
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>11.29</b>	<b>Actual Count :</b>	<b>11.79</b>		<b>56</b>	<b>21992</b>	<b>80.5</b>	<b>57</b>	<b>22446</b>	<b>80.3</b>				<b>113</b>	<b>44438</b>	<b>80.39</b>	<b>45704</b>		<b>-1266</b>
<b>Grand Total &amp; Average Nomi Count</b>				<b>11.29</b>	<b>Actual Count :</b>	<b>11.79</b>		<b>56</b>	<b>21992</b>	<b>80.5</b>	<b>57</b>	<b>22446</b>	<b>80.3</b>				<b>113</b>	<b>44438</b>	<b>80.39</b>	<b>45704</b>		<b>-1266</b>

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	75	3
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	11	13
5 SD 4 3/4 (96)	24	13	11
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
<b>Total:</b>	<b>273</b>	<b>113</b>	<b>160</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	36	3600	8784	9468	78.86	-684
HESSIAN WEFT	4	400	1280	1223	83.73	57
S4-13 LBS	25	3000	13793	13608	81.09	185
SACKING WARP- 10	33	3300	10196	10769	75.74	-573
SACKING WEFT	13	1248	9685	9983	77.61	-298
SEWING TWINE	2	200	700	653	85.8	47
	<b>113</b>	<b>11748</b>	<b>44438</b>	<b>45704</b>	<b>80.39</b>	<b>-1266</b>