

**Murlidhar Ratanlal Exports Limited**

**Unit : HASTINGS JUTE MILL**

Daily Spinning Efficiency Report For 29-JUN-24  
(Based On Std, Spped, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	9.16	3800	4.53	8	2020	78.24	8	2020	78.24	8	1881	77.71	24	5921	78.07	6067	80	-146
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.50</b>	<b>Actual Count :</b>	<b>9.16</b>		<b>8</b>	<b>2020</b>		<b>8</b>	<b>2020</b>		<b>8</b>	<b>1881</b>		<b>24</b>	<b>5921</b>	<b>78.07</b>	<b>6067</b>		<b>-146</b>
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	9.16	3800	4.28	6	1888	83.75	6	1880	83.39	6	1757	83.13	18	5525	83.43	5629	85	-104
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	9.16	3800	4.28	5	1565	83.30	5	1565	83.30	5	1464	83.12	15	4594	83.25	4691	85	-97
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.43	3700	4.18	2	600	77.79	2	600	77.79				4	1200	77.79	1157	75	43
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	9.43	3600	4	1	320	81.61	1	320	81.61				2	640	81.61	588	75	52
42	31	S/D 4 1/4 (100)	SACKING WARP	10	9.82	3700	4	13	3888	78.39	13	3888	78.39	17	4757	78.24	43	12533	78.33	12800	80	-267
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13.34	3600	3.75	10	5100	79.02	10	5100	79.02	10	4774	78.90	30	14974	78.98	15168	80	-194
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13.34	3600	3.75	12	5616	79.10	12	5616	79.10	17	7434	78.84	41	18666	79.00	18903	80	-237
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13.34	3600	3.75	27	11455	78.88	27	11455	78.88	23	9131	78.73	77	32041	78.84	32514	80	-473
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13.34	3600	3.75	12	6131	79.16	12	6131	79.16	12	5737	79.01	36	17999	79.11	18201	80	-202
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>11.87</b>	<b>Actual Count :</b>	<b>12.16</b>		<b>88</b>	<b>36563</b>		<b>88</b>	<b>36555</b>		<b>90</b>	<b>35054</b>		<b>266</b>	<b>108172</b>	<b>80.04</b>	<b>109651</b>		<b>-1479</b>
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	22.62	3200	2.73	6	6020	75.08	6	6020	75.08				12	12040	75.08	12829	80	-789
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>23.00</b>	<b>Actual Count :</b>	<b>22.62</b>		<b>6</b>	<b>6020</b>		<b>6</b>	<b>6020</b>					<b>12</b>	<b>12040</b>	<b>75.08</b>	<b>12829</b>		<b>-789</b>
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.43	3800	4.53	4	1220	83.46	4	1220	83.46				8	2440	83.46	2485	85	-45
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.50</b>	<b>Actual Count :</b>	<b>9.43</b>		<b>4</b>	<b>1220</b>		<b>4</b>	<b>1220</b>					<b>8</b>	<b>2440</b>	<b>83.46</b>	<b>2485</b>		<b>-45</b>
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	9.16	3800	4.45	4	1188	83.71	4	1188	83.71	4	1107	83.20	12	3483	83.55	3544	85	-61
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.50</b>	<b>Actual Count :</b>	<b>9.16</b>		<b>4</b>	<b>1188</b>		<b>4</b>	<b>1188</b>		<b>4</b>	<b>1107</b>		<b>12</b>	<b>3483</b>	<b>83.55</b>	<b>3544</b>		<b>-61</b>
<b>Grand Total &amp; Average Nomi Count</b>				<b>11.83</b>	<b>Actual Count :</b>	<b>12.15</b>		<b>110</b>	<b>47011</b>		<b>110</b>	<b>47003</b>		<b>102</b>	<b>38042</b>		<b>322</b>	<b>132056</b>	<b>79.00</b>	<b>134576</b>		<b>-2520</b>
<b>Total Sprindale Run :</b>				<b>34736</b>	<b>Actual Prod. Per 100 Sprindale :</b>				<b>380.170</b>	<b>Target Prod. Per 100 Sprindale :</b>				<b>387.425</b>								

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	120	12
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	59	13
6 S/D 4 1/4 (120)	36	30	6
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	48	9
9 O/M 5 1/2 (80)	12		12
<b>Total:</b>	<b>414</b>	<b>322</b>	<b>92</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	69	7326	19523	19931	81.71	4370.82
HESSIAN WEFT	14	1540	4280	4230	81.52	970.42
SACKING WARP	227	24430	96213	97586	78.87	25770.15
SACKING WEFT	12	1440	12040	12829	75.08	3995.84
	<b>322</b>	<b>34736</b>	<b>132056</b>	<b>134576</b>	<b>79</b>	<b>35107.23</b>

**Machine Running Summary As per attendance**

Mac Type	Shift A	Shift B	Shift C	Total