

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 02-JUL-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	
72	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.44	3800	4.63	4	940	80.77	7	1645	80.77	6	1380	84.33	17	3965	81.98	3869	80	96
74	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 9	9	9.73	3800	4.18	2	578	70.72	3	855	69.74	3	848	73.78	8	2281	71.45	2554	80	-273
74	F	S/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 9	9	9.42	3800	4.18	4	1052	73.12	3	777	72.01	3	772	76.32	10	2601	73.70	2823	80	-222
Sub Group Tot & Average Nomi Count				8.51	Actual Count :	9.01	10	2570	74.9	13	3277	74.2	12	3000	78.1	35	8847	75.71	9246		-399	
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.62	3800	3.75	10	4235	70.25	9	4092	75.42				19	8327	72.70	9163	80	-836
43	F	S/D 4 1/4" (100)	SACKING WARP	9	10.24	3800	4.18	2	530	67.78	2	500	63.94				4	1030	65.86	1329	85	-299
44	F	S/D 4 1/4" (100)	SACKING WARP	13	14.29	3800	3.75	4	1580	64.95	12	4800	65.77				16	6380	65.56	7785	80	-1405
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.13	3800	4	3	870	71.75	1	262	64.82				4	1132	70.02	1293	80	-161
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.76	3800	3.75	7	2905	64.42	11	4576	64.58				18	7481	64.52	9276	80	-1795
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.58	3800	3.9	5	2000	70.63	6	2280	67.10	4	1512	71.20	15	5792	69.34	6682	80	-890
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.13	3800	4				3	862	64.63				3	862	64.63	1067	80	-205
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT	22	23.35	3400	2.55	1	900	66.18	2	1440	52.94				3	2340	57.36	3264	80	-924
Sub Group Tot & Average Nomi Count				12.65	Actual Count :	13.48	32	13020	68.0	46	18812	64.9	4	1512	71.2	82	33344	66.25	39859		-6515	
Grand Total & Average Nomi Count				11.41	Actual Count :	12.15	42	15590	70.1	59	22089	67.4	16	4512	76.4	117	42191	68.83	49105		-6914	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	17	13
2 S/D 4 1/4" (100)	48	34	14
3 S/D 4 1/4" (110)	81	44	37
4 S/D 4 3/4" (104)	36	22	14
6 S/D 5 1/2" (80)	18		18
Total:	213	117	96

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	32	3350	9757	10551	73.97	-794
HYDRO CARBON FREE WARP- 9	18	1880	4882	5377	72.63	-495
HYDRO CARBON FREE WEFT	3	312	2340	3264	57.36	-924
SACKING WARP	64	6686	25212	29913	67.6	-4701
	117	12228	42191	49105	68.83	-6914