

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 06-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7	5278	78.55	7	5236	77.93				14	10514	78.24	10751	80	-237
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	18	4356	78.22	17.5	4200	77.57				35.5	8556	77.90	9336	85	-780
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	4	2036	74.81	4.5	2295	74.96				8.5	4331	74.89	4627	80	-296
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4116	86.42	7	4130	86.71				14	8246	86.57	7620	80	626
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	1	255	66.72	1	255	66.72				2	510	66.72	612	80	-102
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	5	1200	77.57	5	1200	77.57				10	2400	77.57	2630	85	-230
237	1	AD 4 1/4 (100)	HESSIAN WEFT	9	9.5	3900	4.5	1	235	67.96	1	235	67.96				2	470	67.96	553	80	-83
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	14	4368	76.48	13	4056	76.48				27	8424	76.48	8811	80	-387
Sub Group Tot & Average Nomi Count				11.14	Actual Count :	11.64		57	21844	75.8	56	21607	75.7				113	43451	75.79	44940		-1489
Grand Total & Average Nomi Count				11.14	Actual Count :	11.64		57	21844	75.8	56	21607	75.7				113	43451	75.79	44940		-1489

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	76.5	1.5
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	8.5	15.5
5 SD 4 3/4 (96)	24	14	10
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	113	160

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	10	1000	2400	2630	77.57	-230
HESSIAN WARP	35.5	3550	8556	9336	77.9	-780
HESSIAN WEFT	4	400	980	1165	67.31	-185
S4-13 LBS	22.5	2700	12577	12247	82.15	330
SACKING WARP- 10	27	2700	8424	8811	76.48	-387
SACKING WEFT	14	1344	10514	10751	78.24	-237
	113	11694	43451	44940	75.79	-1489