

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 16-JUN-24

BROAD LOOM

Print Date : 02-JUL-24 09:52 AM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	370		44770	259	11595.43	10908.75	74.7	77.0	59952.76	162	214.73
				sacking (6) -->					370		44770		11595.43	10908.75	74.7	77.0	59952.76	162	214.73
				Grand Total :					370		44770		11595.43	10908.75	74.7	77.0	59952.76	162	214.73

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1932	9	7	48.0	HESS CLOTH		56"	165	155	4		620	221	137.02	206.10	45.2	45.2	1371.43	5	54.81
1935	9	7	72.0	hess cloth		76"	170	157	2		314	332	104.25	213.29	33.2	33.2	944.76	4	52.13
1991	9	8	40.0	HESS CLOTH		46"	165	150	6		900	198	178.20	241.90	50.1	50.5	1796.67	7	50.91
1994	9	8	72.0	HESS CLOTH		76"	170	158	2		316	357	112.81	200.68	38.2	36.9	826.67	4	56.41
2402	9	10	43.3	HESS CLOTH		52"	165	155	6		930	249	231.57	300.71	52.4	50.2	1776.00	9	51.46
2512	9	10	47.3	HESS CLOTH		56"	165	156	10		1560	268	418.08	559.84	50.8	49.9	3072.00	16	52.26
2991	11	9	34.0	HESS CLOTH		46"	165	152	12		1824	196	357.50	456.11	53.3	57.1	3422.22	15	47.67
2991	11	9	34.0	HESS CLOTH		52"	165	152	23		3496	196	685.22	789.02	59.1	57.1	5920.00	27	50.76
3023	11	10	48.0	HESS CLOTH		52"	165	154	6		924	289	267.04	349.02	52.0	53.0	1776.00	9	59.34
3150	11	11	54.0	HESS CLOTH		58"	165	154	62		9548	357	3408.64	5431.94	42.7	43.7	22375.76	130	52.44
3150	11	11	54.0	HESS CLOTH		67"	165	154	3		462	357	164.93	234.81	47.8	43.7	967.27	6	54.98
3397	11	12	70.0	HESS CLOTH		76"	170	158	4		632	496	313.47	511.17	41.7	43.8	1515.56	11	56.99
3517	11	12	43.3	HESS CLOTH		52"	165	153	8		1224	307	375.77	583.60	43.8	44.3	2795.56	17	44.21
hessian (1) -->									148		22750		6754.50	10078.19	46.8	46.8	48559.90	260	51.96
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0483	5	6.5	42.0	BAILING CL		52"	130	120	8		960	510	489.60	526.43	63.2	62.1	1517.95	5	195.84
0484	5	6.5	40.0	BAILING CL		52"	130	120	7		840	486	408.24	401.32	69.2	59.5	1214.36	4	204.12
sacking on hessian loom (2) -->									15		1800		897.84	927.75	65.9	60.8	2732.31	9	199.52
Grand Total :									163		24550		7652.34	11005.94	47.9	48.7	51292.21	269	56.89

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	352		59488	259	15407.39	21916.04	86.7	86.4	68587.93	139	332.53
				sacking (6) -->					352		59488		15407.39	21916.04	86.7	86.4	68587.93	139	332.53
				Grand Total :					352		59488		15407.39	21916.04	86.7	86.4	68587.93	139	332.53

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 16-JUN-24

S4 NEW SHED

Print Date : 02-JUL-24 09:52 AM

HJM/FS/B&W/09

Page 5 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	358		60502	259	15670.02	22231.38	87.0	86.5	69574.80	141	333.40
				sacking (6) -->					358		60502		15670.02	22231.38	87.0	86.5	69574.80	141	333.40
				Grand Total :					358		60502		15670.02	22231.38	87.0	86.5	69574.80	141	333.40

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 16-JUN-24

S4LOOM

Print Date : 02-JUL-24 09:52 AM

HJM/FS/B&W/09

Page 6 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	582		98358	259	25474.72	37209.96	84.5	85.9	116451.44	236	323.83
				sacking (6) -->					582		98358		25474.72	37209.96	84.5	85.9	116451.44	236	323.83
				Grand Total :					582		98358		25474.72	37209.96	84.5	85.9	116451.44	236	323.83

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	81		13689	259	3545.45	5203.09	84.1	85.2	16283.46	33	322.31
				sacking (6) -->					81		13689		3545.45	5203.09	84.1	85.2	16283.46	33	322.31
				Grand Total :					81		13689		3545.45	5203.09	84.1	85.2	16283.46	33	322.31

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 16-JUN-24

SACKING WVG.

Print Date : 02-JUL-24 09:52 AM

HJM/FS/B&W/09

Page 8 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	56		7056	259	1827.50	1972.54	78.8	79.7	8960.00	28	130.54
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	537		67662	259	17524.46	18499.31	80.5	79.7	84030.48	269	130.29
G443	8	9	26.5	L.TWILL		36"	130	123	30		3690	432	1594.08	3033.34	44.7	78.0	8260.74	34	93.77
				sacking (6) -->					623		78408		20946.04	23505.19	77.4	79.1	101251.22	331	126.56
				Grand Total :					623		78408		20946.04	23505.19	77.4	79.1	101251.22	331	126.56

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	357		60333	259	15626.25	22231.38	86.7	86.5	69574.80	141	332.47
				sacking (6) -->					357		60333		15626.25	22231.38	86.7	86.5	69574.80	141	332.47
				Grand Total :					357		60333		15626.25	22231.38	86.7	86.5	69574.80	141	332.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager