

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 19-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7.5	5625	78.14	7.5	5646	78.43	7.5	11271	78.28	11518	80	-247			
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	352	86.29	1	354	86.78	2	706	86.53	653	80	53			
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	9	2187	78.54	9	2196	78.86	18	4383	78.70	4734	85	-351			
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	4	2056	75.54	4	2040	74.96	8	4096	75.25	4355	80	-259			
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4074	85.54	7	4102	86.13	14	8176	85.83	7620	80	556			
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	3	960	83.73	3	960	83.73	6	1920	83.73	1835	80	85			
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	11	2673	78.54	11	2717	79.83	22	5390	79.19	5786	85	-396			
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	17.5	5337	74.76	18.5	5714	75.72	36	11051	75.25	11748	80	-697			
Sub Group Tot & Average Nomi Count				11.25	Actual Count :			11.75	60	23264	80.1	61	23729	80.6	121	46993	80.35	48249	-1256			
Grand Total & Average Nomi Count				11.25	Actual Count :			11.75	60	23264	80.1	61	23729	80.6	121	46993	80.35	48249	-1256			

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	84	-6
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	8	16
5 SD 4 3/4 (96)	24	15	9
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	121	152

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	22	2200	5390	5786	79.19	-396
HESSIAN WARP	18	1800	4383	4734	78.7	-351
HESSIAN WEFT	6	600	1920	1835	83.73	85
S4-13 LBS	22	2640	12272	11975	81.98	297
SACKING WARP- 10	36	3600	11051	11748	75.25	-697
SACKING WEFT	15	1440	11271	11518	78.28	-247
SEWING TWINE	2	200	706	653	86.53	53
	121	12480	46993	48249	80.35	-1256