

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

BROAD LOOM

Print Date : 01-JUL-24 04:54 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	373		45133	259	11689.45	10908.75	75.3	76.4	59952.76	162	216.47
				sacking (6) -->					373		45133		11689.45	10908.75	75.3	76.4	59952.76	162	216.47
				Grand Total :					373		45133		11689.45	10908.75	75.3	76.4	59952.76	162	216.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1935	9	7	72.0	hess cloth		76"	170	155	6		930	332	308.76	533.22	39.4	35.1	2361.90	10	61.75
1994	9	8	72.0	HESS CLOTH		76"	170	158	6		948	357	338.44	602.04	38.2	37.4	2480.00	12	56.41
1999	9	8	48.0	HESS CLOTH		52"	165	154	19		2926	238	696.39	1197.62	39.5	48.9	7400.00	30	46.43
2002	9	8	54.0	HESS CLOTH		58"	165	154	2		308	268	82.54	129.39	43.4	43.4	710.00	3	55.03
2985	11	9	52.0	HESS CLOTH		56"	165	153	5		765	299	228.74	347.00	44.8	40.7	1706.67	8	57.19
3023	11	10	48.0	HESS CLOTH		52"	165	154	20		3080	289	890.12	1357.30	44.6	44.6	6906.67	35	50.86
3028	11	10	72.0	HESS CLOTH		76"	165	158	3		474	434	205.72	390.35	35.8	34.8	1322.67	8	51.43
3150	11	11	54.0	HESS CLOTH		58"	165	156	21		3276	357	1169.53	1963.86	40.5	42.3	8089.70	47	49.77
3150	11	11	54.0	HESS CLOTH		67"	165	156	5		780	357	278.46	430.49	44.0	42.3	1773.33	11	50.63
3227	11	12	33.0	HESS CLOTH		46"	165	152	9		1368	234	320.11	299.50	72.7	67.5	1882.22	11	58.20
3227	11	12	33.0	HESS CLOTH		52"	165	152	2		304	234	71.14	78.50	61.6	67.5	493.33	3	47.43
3267	11	12	36.0	HESS CLOTH		46"	165	153	3		459	255	117.05	118.68	67.1	61.8	684.44	4	58.53
3367	11	12	50.0	HESS CLOTH		58"	165	155	28		4340	354	1536.36	2354.78	44.4	44.5	9782.22	62	49.56
5803	8	6	54.0	HESS CL		58"	165	155	34		5270	210	1106.70	1847.51	40.7	41.2	12937.78	41	53.99
5803	8	6	54.0	HESS CL		67"	165	155	10		1550	210	325.50	548.67	40.3	41.2	3842.22	13	50.08
hessian (1) -->									173		26778		7675.56	12198.91	42.9	46.2	62373.15	298	51.51
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		46"	130	120	5		600	437	262.20	281.62	63.3	69.7	947.69	3	174.80
0484	5	6.5	40.0	BAILING CL		46"	130	120	10		1200	486	583.20	626.39	63.3	61.7	1895.38	6	194.40
sacking on hessian loom (2) -->									15		1800		845.40	908.01	63.3	65.7	2843.07	9	187.87
Grand Total :									188		28578		8520.96	13106.92	43.8	48.5	65216.22	307	55.51

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

MODERN LOOM

Print Date : 01-JUL-24 04:54 PM

HJM/FS/B&W/09

Page 3 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1399	8	7	54.0	HESSIAN CL	ML300	300"	165	146	7	2	1022	230	235.06	360.33	39.1	39.1	2611.00	5	141.04
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	155	70	2	10850	357	3873.45	4626.94	50.2	51.3	21601.00	65	178.77
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	155	27	2	4185	357	1494.05	1652.48	54.2	51.3	7716.00	25	179.29
				hessian (1) -->						104	16057		5602.56	6639.75	50.3	47.2	31928.00	95	176.92
				Grand Total :						104	16057		5602.56	6639.75	50.3	47.2	31928.00	95	176.92

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	341		57629	259	14925.91	22231.38	82.8	84.6	69574.80	141	317.57
				sacking (6) -->					341		57629		14925.91	22231.38	82.8	84.6	69574.80	141	317.57
				Grand Total :					341		57629		14925.91	22231.38	82.8	84.6	69574.80	141	317.57

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

S4 NEW SHED

Print Date : 01-JUL-24 04:54 PM

HJM/FS/B&W/09

Page 5 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	347		58643	259	15188.54	22389.05	83.7	85.3	70068.24	142	320.88
				sacking (6) -->					347		58643		15188.54	22389.05	83.7	85.3	70068.24	142	320.88
				Grand Total :					347		58643		15188.54	22389.05	83.7	85.3	70068.24	142	320.88

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	591		99879	259	25868.66	39259.66	81.3	84.3	122866.14	249	311.67
				sacking (6) -->					591		99879		25868.66	39259.66	81.3	84.3	122866.14	249	311.67
				Grand Total :					591		99879		25868.66	39259.66	81.3	84.3	122866.14	249	311.67

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	84		14196	259	3676.76	5518.42	82.2	83.9	17270.34	35	315.15
				sacking (6) -->					84		14196		3676.76	5518.42	82.2	83.9	17270.34	35	315.15
				Grand Total :					84		14196		3676.76	5518.42	82.2	83.9	17270.34	35	315.15

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	9		1080	486	524.88	652.49	68.4	71.4	1579.49	5	209.95
				hessian (1) -->					9		1080		524.88	652.49	68.4	71.4	1579.49	5	209.95
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	133		16758	259	4340.32	4649.57	79.3	79.6	21120.00	66	131.52
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	560		70560	259	18275.04	19255.79	80.7	79.6	87466.67	280	130.54
				sacking (6) -->					693		87318		22615.36	23905.36	80.4	79.6	108586.67	346	130.72
				Grand Total :					702		88398		23140.24	24557.85	80.2	76.9	110166.16	351	131.85

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

SRIRAM S4LOOM

Print Date : 01-JUL-24 04:54 PM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	347		58643	259	15188.54	22231.38	84.3	84.5	69574.80	141	323.16
				sacking (6) -->					347		58643		15188.54	22231.38	84.3	84.5	69574.80	141	323.16
				Grand Total :					347		58643		15188.54	22231.38	84.3	84.5	69574.80	141	323.16

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager