

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 24-JUN-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	8.91	3800	4.63	5	1338	79.21	5	1304	77.19	3	775	81.56	13	3417	78.94	3463	80	-46
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.91	3800	4.63	10	2434	79.25	10	2371	77.20	9	2117	81.69	29	6922	79.25	6987	80	-65
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.91		15	3772	79.2	15	3675	77.2	12	2892	81.6	42	10339	79.10	10450		-111
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.38	3800	3.75	10	4600	77.67	10	4500	75.98				20	9100	76.83	9476	80	-376
43	F	S/D 4 1/4" (100)	SACKING WARP	9	10.16	3800	4.18	2	500	64.45	2	500	64.45				4	1000	64.45	1319	85	-319
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.38	3800	3.75	13	5200	70.24	9	3600	70.24				22	8800	70.24	10022	80	-1222
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.33	3800	4	1	260	63.08	1	280	67.93				2	540	65.51	659	80	-119
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.14	3800	3.75	11	4735	69.97	10	4441	72.19				21	9176	71.03	10335	80	-1159
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.76	3800	3.9	4	1600	69.64	4	1595	69.42	2	770	71.50	10	3965	69.90	4538	80	-573
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.17	3800	4	4	1140	63.85							4	1140	63.85	1428	80	-288
61	C	S/D 4 1/4" (110)	SACKING WEFT	22	21.97	3200	2.68	2	1800	74.26	2	1680	69.31				4	3480	71.78	3878	80	-398
Sub Group Tot & Average Nomi Count				12.87	Actual Count :	13.28		47	19835	69.1	38	16596	69.9	2	770	71.5	87	37201	69.20	41655		-4454
Grand Total & Average Nomi Count				11.29	Actual Count :	11.86		62	23607	71.2	53	20271	71.5	14	3662	78.3	129	47540	71.18	52105		-4565

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	29	1
2 S/D 4 1/4" (100)	48	28	20
3 S/D 4 1/4" (110)	81	52	29
4 S/D 4 3/4" (104)	36	20	16
6 S/D 5 1/2" (80)	18		18
Total:	213	129	84

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	10	1100	3965	4538	69.9	-573
HYDRO CARBON FREE WARP- 8	42	4330	10339	10450	79.15	-111
SACKING WARP	73	7630	29756	33239	71.78	-3483
SACKING WEFT	4	440	3480	3878	71.78	-398
	129	13500	47540	52105	71.18	-4565