

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : HASTINGS JUTE MILL

Monthly Spinning Efficiency Report From 01-SEP-23 to 30-SEP-23
(Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
16	HESSIAN WARP	33	A/D 4 1/4 (100)	8.50	9.14	576	57600	3800	4.53	839	0.3200	168912	144362	79.53	80	135120	9242
Sub Group Tot & Average			8.50	9.14	576	57600					0.3200	168912	144362	79.53		135120	9242
31	SACKING WARP	52	S/D 4 1/4 (120)	14.00	13.43	795	95400	3600	3.6	1000	0.5531	549292	413308	78.49	80	439439	-26131
31	SACKING WARP	52	S/D 4 1/4 (100)	14.00	13.43	1228	122800	3600	3.6	1000	0.5508	706999	529836	78.17	80	565598	-35762
31	SACKING WARP	52	S/D 4 3/4 (120)	14.00	13.43	564	67680	3600	3.6	1000	0.5527	389676	293022	78.42	80	311748	-18726
31	SACKING WARP	52	S/D 4 1/4 (110)	14.00	13.43	1010	111100	3600	3.6	1000	0.5521	639442	480462	78.39	80	511552	-31090
31	SACKING WARP	52	S/D 4 3/4 (96)	14.00	13.43	496	47616	3600	3.6	1000	0.5505	274122	205329	78.14	80	219299	-13970
Sub Group Tot & Average			14.00	13.43	4093	444596					0.5518	2559531	1921957	78.32		2047636	-125679
21	HESSIAN WARP	33	A/D 4 1/4 (110)	8.50	9.14	109	11990	3800	4.28	888	0.3496	36962	32838	82.81	85	31421	1417
21	HESSIAN WARP	33	S/D 4 1/4 (110)	8.50	9.14	708	77880	3800	4.28	888	0.3511	241764	214207	82.48	85	205499	8708
22	HESSIAN WEFT	34	A/D 4 1/4 (110)	8.50	9.06	9	990	3700	4.28	864	0.3250	2991	2520	79.02	75	2243	277
22	HESSIAN WEFT	36	A/D 4 1/4 (110)	9.00	9.49	288	31680	3700	4.18	885	0.3450	103776	85600	78.20	75	77832	7768
31	SACKING WARP	42	S/D 4 1/4 (100)	10.50	9.88	2225	222500	3700	4.01	923	0.3712	886528	646993	77.52	80	709220	-62227
Sub Group Tot & Average			9.00	9.34	3339	345040					0.3484	1272021	982158	80.01		1026215	-44057
17	HESSIAN WEFT	34	A/D 4 1/4 (110)	8.50	9.51	228	25080	3800	4.53	839	0.3441	73527	67600	82.26	85	62501	5099
Sub Group Tot & Average			8.50	9.51	228	25080					0.3441	73527	67600	82.26		62501	5099
21	HESSIAN WARP	33	S/D 4 1/4 (108)	8.50	9.14	288	31104	3800	4.45	854	0.3365	92856	81993	82.21	85	78936	3057
36	SACKING WEFT	81	S/D 4 3/4 (120)	21.00	23.53	381	45720	3000	2.83	1060	0.9847	418568	352660	75.20	75	313920	38740
36	SACKING WEFT	81	S/D 4 3/4 (96)	21.00	23.53	368	35328	3000	2.83	1060	0.9835	323452	272160	75.13	75	242588	29572
Sub Group Tot & Average			16.83	18.73	1037	112152					0.7682	834876	706813	77.51		635444	71369
Grand Total & Average			12.43	12.39	9273	984468					0.4980	4908867	3822890	78.66		3906916	-84026
Total Sprindale Run :			984468	Actual Prod. Per 100 Sprindale :			388.320	Target Prod. Per 100 Sprindale :			396.856						

