

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : HASTINGS JUTE MILL

Monthly Spinning Efficiency Report From 01-JUL-23 to 31-JUL-23
(Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg	
												Theo	Actual					
16	HESSIAN WARP	33	A/D 4 1/4	8.50	8.98	680	68000	3800	4.53	839	0.3104	199760	165340	78.40	80	159799	5541	
				(100)														
Sub Group Tot & Average				8.50	8.98	680	68000					0.3104	199760	165340	78.40		159799	5541
31	SACKING WARP	52	S/D 4 1/4	14.00	13.36	1009	121080	3600	3.6	1000	0.5392	698318	511435	76.78	80	558664	-47229	
				(120)														
31	SACKING WARP	52	S/D 4 1/4	14.00	13.36	930	93000	3600	3.6	1000	0.5358	536553	390300	76.44	80	429239	-38939	
				(100)														
31	SACKING WARP	52	S/D 4 3/4	14.00	13.36	674	80880	3600	3.6	1000	0.5412	466501	342868	77.05	80	373210	-30342	
				(120)														
31	SACKING WARP	52	S/D 4 1/4	14.00	13.36	1217	133870	3600	3.6	1000	0.5395	772199	565721	76.78	80	617757	-52036	
				(110)														
31	SACKING WARP	52	S/D 4 3/4	14.00	13.36	173	16608	3600	3.6	1000	0.5402	95736	70281	76.91	80	76592	-6311	
				(96)														
Sub Group Tot & Average				14.00	13.36	4003	445438					0.5392	2569307	1880605	76.79		2055462	-174857
21	HESSIAN WARP	33	A/D 4 1/4	8.50	8.94	98	10780	3800	4.28	888	0.3362	33493	28386	80.85	85	28470	-84	
				(110)														
21	HESSIAN WARP	33	S/D 4 1/4	8.50	8.98	777	85470	3800	4.28	888	0.3352	265665	224433	80.06	85	225817	-1384	
				(110)														
22	HESSIAN WEFT	36	A/D 4 1/4	9.00	9.59	255	28050	3700	4.18	885	0.3383	92046	74320	75.84	75	69028	5292	
				(110)														
31	SACKING WARP	42	S/D 4 1/4	10.50	9.86	3150	315000	3700	4.01	923	0.3610	1257138	890735	75.41	80	1005714	-114979	
				(100)														
Sub Group Tot & Average				9.13	9.34	4280	439300					0.3427	1648342	1217874	78.04		1329029	-111155
36	SACKING WEFT	81	S/D 4 3/4	23.00	23.47	469	56280	3200	2.73	1172	1.0311	625131	454560	71.30	80	500106	-45546	
				(120)														
36	SACKING WEFT	81	S/D 4 3/4	23.00	23.47	847	81312	3200	2.73	1172	1.0277	903171	654580	71.05	80	722538	-67958	
				(96)														
Sub Group Tot & Average				23.00	23.47	1316	137592					1.0294	1528302	1109140	71.18		1222644	-113504
42	SACKING WEFT	82	O/M 5 1/2	23.00	23.45	63	5040	2500	2.73	916	0.7999	43705	31580	70.92	80	34960	-3380	
				(80)														
Sub Group Tot & Average				23.00	23.45	63	5040					0.7999	43705	31580	70.92		34960	-3380
17	HESSIAN WEFT	34	A/D 4 1/4	8.50	9.59	255	28050	3800	4.53	839	0.3383	82368	74320	80.03	85	70022	4298	
				(110)														
Sub Group Tot & Average				8.50	9.59	255	28050					0.3383	82368	74320	80.03		70022	4298
21	HESSIAN WARP	33	S/D 4 1/4	8.50	8.98	340	36720	3800	4.45	854	0.3216	109813	92515	79.83	85	93350	-835	
				(108)														
Sub Group Tot & Average				8.50	8.98	340	36720					0.3216	109813	92515	79.83		93350	-835
Grand Total & Average				12.93	12.69	10937	1160140					0.5264	6181597	4571374	76.18		4965266	-393892
Total Sprindale Run :				1160140	Actual Prod. Per 100 Sprindale :				394.036	Target Prod. Per 100 Sprindale :				427.989				

