

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 01-JUL-24

BROAD LOOM

Print Date : 02-JUL-24 05:19 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	376		45496	259	11783.46	10908.75	75.9	75.9	59952.76	162	218.21
				sacking (6) -->					376		45496		11783.46	10908.75	75.9	75.9	59952.76	162	218.21
				Grand Total :					376		45496		11783.46	10908.75	75.9	75.9	59952.76	162	218.21

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1935	9	7	72.0	hess cloth		76"	170	157	9		1413	332	469.12	853.16	37.4	37.4	3779.05	16	58.64
1994	9	8	72.0	HESS CLOTH		76"	170	158	10		1580	357	564.06	1003.41	38.2	38.2	4133.33	20	56.41
1999	9	8	48.0	HESS CLOTH		52"	165	153	17		2601	238	619.04	1037.93	40.6	40.6	6413.33	26	47.62
2002	9	8	54.0	HESS CLOTH		58"	165	156	2		312	268	83.62	129.39	43.9	43.9	710.00	3	55.75
2985	11	9	52.0	HESS CLOTH		56"	165	153	6		918	299	274.48	390.37	47.8	47.8	1920.00	9	61.00
3023	11	10	48.0	HESS CLOTH		52"	165	154	18		2772	289	801.11	1163.40	46.8	46.8	5920.00	30	53.41
3028	11	10	72.0	HESS CLOTH		76"	165	158	4		632	434	274.29	487.93	38.2	38.2	1653.33	10	54.86
3150	11	11	54.0	HESS CLOTH		67"	165	154	5		770	357	274.89	430.49	43.4	43.7	1773.33	11	49.98
3150	11	11	54.0	HESS CLOTH		58"	165	154	26		4004	357	1429.43	2214.56	43.9	43.7	9122.42	53	53.94
3178	11	11	44.0	HESS CLOTH		52"	165	154	6		924	278	256.87	406.95	42.9	42.9	2152.73	12	42.81
3227	11	12	33.0	HESS CLOTH		46"	165	155	17		2635	234	616.59	544.54	77.0	77.0	3422.22	20	61.66
3367	11	12	50.0	HESS CLOTH		58"	165	153	25		3825	354	1354.05	1899.01	48.5	48.5	7888.89	50	54.16
5803	8	6	54.0	HESS CL		58"	165	155	34		5270	210	1106.70	1757.39	42.8	43.9	12306.67	39	56.75
5803	8	6	54.0	HESS CL		67"	165	155	6		930	210	195.30	295.44	45.0	43.9	2068.89	7	55.80
hessian (1) -->									185		28586		8319.55	12613.97	45.2	45.5	63264.19	306	54.38
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	5		600	437	262.20	270.64	65.9	65.9	910.77	3	174.80
0484	5	6.5	40.0	BAILING CL		52"	130	120	10		1200	486	583.20	601.98	65.9	65.9	1821.54	6	194.40
sacking on hessian loom (2) -->									15		1800		845.40	872.62	65.9	65.9	2732.31	9	187.87
Grand Total :									200		30386		9164.95	13486.59	46.0	48.0	65996.50	315	58.19

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
1399	8	7	54.0	HESSIAN CL	ML300	300"	165	159	12	2	1908	230	438.84	576.53	45.7	45.7	4178.00	8	164.57
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	154	64	2	9856	357	3518.59	4271.02	49.4	50.7	19939.00	60	175.93
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	154	26	2	4004	357	1429.43	1652.48	51.9	50.7	7716.00	25	171.53
				hessian (1) -->						102	15768		5386.86	6500.03	49.5	49.0	31833.00	93	173.77
				Grand Total :						102	15768		5386.86	6500.03	49.5	49.0	31833.00	93	173.77

Overseer

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Asst. Manager.(Fact.)

M.Manager

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	343		57967	259	15013.45	22231.38	83.3	83.3	69574.80	141	319.44
				sacking (6) -->					343		57967		15013.45	22231.38	83.3	83.3	69574.80	141	319.44
				Grand Total :					343		57967		15013.45	22231.38	83.3	83.3	69574.80	141	319.44

Overseer

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Asst. Manager.(Fact.)

M.Manager

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Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	347		58643	259	15188.54	22389.05	83.7	83.7	70068.24	142	320.88
				sacking (6) -->					347		58643		15188.54	22389.05	83.7	83.7	70068.24	142	320.88
				Grand Total :					347		58643		15188.54	22389.05	83.7	83.7	70068.24	142	320.88

Overseer

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Asst. Manager.(Fact.)

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	84		14196	259	3676.76	5360.76	84.6	84.6	16776.90	34	324.42
				sacking (6) -->					84		14196		3676.76	5360.76	84.6	84.6	16776.90	34	324.42
				Grand Total :					84		14196		3676.76	5360.76	84.6	84.6	16776.90	34	324.42

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	6		720	486	349.92	391.49	76.0	76.0	947.69	3	233.28
				hessian (1) -->					6		720		349.92	391.49	76.0	76.0	947.69	3	233.28
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	555		69930	259	18111.87	19118.24	80.5	79.9	86841.90	278	130.30
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	137		17262	259	4470.86	4790.46	79.3	79.9	21760.00	68	131.50
				sacking (6) -->					692		87192		22582.73	23908.70	80.3	79.9	108601.90	346	130.54
				Grand Total :					698		87912		22932.65	24300.19	80.2	78.6	109549.59	349	131.42

Overseer

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A	8.00	- 0.00	8.00
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			23.50

Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	347		58643	259	15188.54	22231.38	84.3	84.3	69574.80	141	323.16
				sacking (6) -->					347		58643		15188.54	22231.38	84.3	84.3	69574.80	141	323.16
				Grand Total :					347		58643		15188.54	22231.38	84.3	84.3	69574.80	141	323.16

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