

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 22-JUN-24

BROAD LOOM

Print Date : 23-JUN-24 04:04 PM

HJM/FS/B&W/09

Page 1 of 8
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	370		44770	259	11595.43	10639.40	76.6	76.9	58472.44	158	220.17
				sacking (6) -->					370		44770		11595.43	10639.40	76.6	76.9	58472.44	158	220.17
				Grand Total :					370		44770		11595.43	10639.40	76.6	76.9	58472.44	158	220.17

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00
			16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1935	9	7	72.0	hess cloth		76"	170	157	10		1570	332	521.24	1066.45	33.2	33.2	4723.81	20	52.12
1991	9	8	40.0	HESS CLOTH		52"	165	152	6		912	198	180.58	265.69	46.2	49.6	1973.33	8	45.15
2402	9	10	43.3	HESS CLOTH		52"	165	154	12		1848	249	460.15	668.25	46.8	49.5	3946.67	20	46.02
2512	9	10	47.3	HESS CLOTH		56"	165	155	11		1705	268	456.94	699.80	44.4	49.7	3840.00	20	45.69
2985	11	9	52.0	HESS CLOTH		58"	165	155	3		465	299	139.04	256.63	36.8	40.5	1262.22	6	46.35
3023	11	10	48.0	HESS CLOTH		52"	165	155	24		3720	289	1075.08	1628.76	44.9	48.2	8288.00	42	51.19
3028	11	10	72.0	HESS CLOTH		76"	165	158	2		316	434	137.14	292.76	31.9	35.6	992.00	6	45.71
3150	11	11	54.0	HESS CLOTH		67"	165	153	4		612	357	218.48	352.22	42.2	43.1	1450.91	9	48.55
3150	11	11	54.0	HESS CLOTH		58"	165	153	58		8874	357	3168.02	5640.86	38.2	43.1	23236.36	135	46.93
3227	11	12	33.0	HESS CLOTH		46"	165	155	2		310	234	72.54	81.68	60.4	60.4	513.33	3	48.36
3267	11	12	36.0	HESS CLOTH		46"	165	150	5		750	255	191.25	237.37	54.8	60.4	1368.89	8	47.81
3267	11	12	36.0	HESS CLOTH		52"	165	150	12		1800	255	459.00	513.26	60.8	60.4	2960.00	18	51.00

hessian (1) -->

149

22882

7079.46

11703.73

41.9

47.8

54555.52

295

48.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	117		14742	259	3818.18	4156.43	78.1	79.2	18880.00	59	129.43
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	591		74466	259	19286.69	20424.89	80.3	79.2	92777.14	297	129.88

sacking (6) -->

708

89208

23104.87

24581.32

79.9

79.2

111657.14

356

129.80

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
0482	5	6.5	36.0	BAILING CL		52"	130	120	4		480	437	209.76	180.43	79.1	79.1	607.18	2	209.76
0483	5	6.5	42.0	BAILING CL		52"	130	120	8		960	510	489.60	631.71	52.7	60.7	1821.54	6	163.20
0484	5	6.5	40.0	BAILING CL		52"	130	120	11		1320	486	641.52	802.64	54.3	58.8	2428.72	8	160.38

sacking on hessian loom (2) -->

23

2760

1340.88

1614.78

56.8

66.2

4857.44

16

167.61

Grand Total :

880

114850

31525.21

37899.83

67.1

54.7

171070.10

667

94.53

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	157	72	2	11304	357	4035.53	4911.67	49.3	51.2	22930.00	69	175.46
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	157	28	2	4396	357	1569.37	1784.68	52.8	51.2	8332.00	27	174.37
				hessian (1) -->					100		15700		5604.90	6696.35	50.2	51.2	31262.00	96	175.15
				Grand Total :					100		15700		5604.90	6696.35	50.2	51.2	31262.00	96	175.15

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	318		53742	259	13919.18	21600.70	79.5	85.6	67601.05	137	304.80
				sacking (6) -->					318		53742		13919.18	21600.70	79.5	85.6	67601.05	137	304.80
				Grand Total :					318		53742		13919.18	21600.70	79.5	85.6	67601.05	137	304.80

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	340		57460	259	14882.14	22231.38	82.6	86.2	69574.80	141	316.64
				sacking (6) -->					340		57460		14882.14	22231.38	82.6	86.2	69574.80	141	316.64
				Grand Total :					340		57460		14882.14	22231.38	82.6	86.2	69574.80	141	316.64

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	574		97006	259	25124.55	38313.65	80.9	85.3	119905.51	243	310.18
				sacking (6) -->					574		97006		25124.55	38313.65	80.9	85.3	119905.51	243	310.18
				Grand Total :					574		97006		25124.55	38313.65	80.9	85.3	119905.51	243	310.18

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	78		13182	259	3414.14	5203.09	81.0	84.6	16283.46	33	310.38
				sacking (6) -->					78		13182		3414.14	5203.09	81.0	84.6	16283.46	33	310.38
				Grand Total :					78		13182		3414.14	5203.09	81.0	84.6	16283.46	33	310.38

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	326		55094	259	14269.35	22231.38	79.2	85.7	69574.80	141	303.60
				sacking (6) -->					326		55094		14269.35	22231.38	79.2	85.7	69574.80	141	303.60
				Grand Total :					326		55094		14269.35	22231.38	79.2	85.7	69574.80	141	303.60

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager