

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 26-JUN-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	9.75	3800	4.63	5	1403	75.90	5	1394	75.41	5	1379	79.57	15	4176	76.91	4344	80	-168
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.36	3800	4.63	10	2551	88.52	10	2537	88.04	9	2257	92.82	29	7345	89.63	6556	80	789
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.83		15	3954	82.2	15	3931	81.7	14	3636	86.2	44	11521	83.27	10900		621
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.82	3800	3.75	10	4600	81.07	10	4500	79.30				20	9100	80.18	9079	80	21
43	F	S/D 4 1/4" (100)	SACKING WARP	9	10.15	3800	4.18	2	550	70.96							2	550	70.96	659	85	-109
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.95	3800	3.75	13	5200	72.58	7	2800	72.58				20	8000	72.58	8818	80	-818
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.77	3800	4	1	292	67.95							1	292	67.95	344	80	-52
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.88	3800	3.75	11	4840	72.97	13	5655	72.14				24	10495	72.52	11577	80	-1082
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.9	3800	3.9	4	1640	70.60	4	1666	71.72	3	1215	74.39	11	4521	72.00	5023	80	-502
54	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.77	3800	4	2	638	74.23							2	638	74.23	688	80	-50
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	20.7	3200	2.68	2	1740	80.58	2	1635	75.72				4	3375	78.15	3455	80	-80
Sub Group Tot & Average Nomi Count				13.08	Actual Count :	13.12		45	19500	73.9	36	16256	74.3	3	1215	74.4	84	36971	73.57	39643		-2672
Grand Total & Average Nomi Count				11.33	Actual Count :	11.64		60	23454	75.5	51	20187	76.4	17	4851	82.3	128	48492	75.51	50543		-2051

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	29	1
2 S/D 4 1/4" (100)	48	25	23
3 S/D 4 1/4" (110)	81	50	31
4 S/D 4 3/4" (104)	36	24	12
6 S/D 5 1/2" (80)	18		18
Total:	213	128	85

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	11	1210	4521	5023	72	-502
HYDRO CARBON FREE WARP- 8	44	4550	11521	10900	84.56	621
SACKING WARP	69	7220	29075	31165	74.73	-2090
SACKING WEFT	4	416	3375	3455	78.15	-80
	128	13396	48492	50543	75.51	-2051