

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 20-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.8	3600	3.67	19	8649	71.93	19	8437	70.17				38	17086	71.05	20440	85	-3354
151	F	S/D 4 3/4 (120)	SACKING WARP	13	12.82	3800	3.64	8	4435	82.19	8	4217	78.15				16	8652	80.17	9174	85	-522
166	F	S/D 4 3/4 (104)	SACKING WARP	13	12.82	3600	3.64	1	413	74.57	1	411	74.21				2	824	74.39	941	85	-117
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.8	3600	3.67	8	3113	67.08	8	3055	65.83				16	6168	66.46	7889	85	-1721
169	F	S/D 4 1/4 (100)	SACKING WARP	13	13.3	3600	3.67	15.5	5810	68.41	16	5576	63.60				31.5	11386	65.97	14671	85	-3285
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	10.03	3600	4	8.5	2499	77.55	9	2636	77.25				17.5	5135	77.39	5640	85	-505
Sub Group Tot & Average Nomi Count				12.49	Actual Count :	12.53		60	24919	73.6	61	24332	71.5				121	49251	72.57	58755		-9504
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	21.68	3200	2.7	1	600	57.91	1	740	71.43				2	1340	64.67	1761	85	-421
96	C	S/D 4 3/4 (104)	SACKING WEFT	22	21.68	3200	2.7	1	900	80.19	1	740	65.93				2	1640	73.06	1908	85	-268
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	21.68		2	1500	69.1	2	1480	68.7				4	2980	68.87	3669		-689
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	9.94	3600	4.09	5	1507	82.02	5	1432	77.94				10	2939	79.98	3123	85	-184
Sub Group Tot & Average Nomi Count				9.50	Actual Count :	9.94		5	1507	82.0	5	1432	77.9				10	2939	79.98	3123		-184
130	F	S/D 4 1/4 (100)	TEA BAG WARP	8.5	8.69	3800	4.28	5	1527	94.25	5	1343	82.89				10	2870	88.57	2754	85	116
133	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	8.84	3800	4.28	2	500	75.84	2	500	75.84				4	1000	75.84	1121	85	-121
135	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	8.31	3800	4.39	1	240	79.44	1	240	79.44				2	480	79.44	514	85	-34
Sub Group Tot & Average Nomi Count				8.56	Actual Count :	8.68		8	2267	83.2	8	2083	79.4				16	4350	81.28	4389		-39
Grand Total & Average Nomi Count				12.13	Actual Count :	12.19		75	30193	75.9	76	29327	73.6				151	59520	74.75	69936		-10416

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	75	339
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	38	151
4 S/D 4 3/4 (96)	72	2	70
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	16	2
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
Total:	891	151	740

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	121	13348	49251	58755	71.25	-9504
SACKING WEFT	4	400	2980	3669	69.03	-689
SEWING YARN	10	1000	2939	3123	79.98	-184
TEA BAG WARP	10	1000	2870	2754	88.57	116
TEA BAG WEFT	6	600	1480	1635	76.97	-155
	151	16348	59520	69936	74.75	-10416