

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 26-JUN-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	8.79	3800	4.53	8	1988	80.24	8	1989	80.28	8	1868	80.43	24	5845	80.31	5822	80	23
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.79		8	1988		8	1989		8	1868		24	5845	80.31	5822		23
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	8.79	3800	4.28	6	1848	85.42	6	1848	85.42	6	1700	83.82	18	5396	84.91	5402	85	-6
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	8.79	3800	4.28	5	1535	85.15	5	1533	85.04	5	1440	85.20	15	4508	85.13	4501	85	7
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.5	3700	4.18	2	620	79.79	2	620	79.79				4	1240	79.79	1166	75	74
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	9.5	3600	4	1	320	81.01	1	320	81.01				2	640	81.01	593	75	47
42	31	S/D 4 1/4 (100)	SACKING WARP	10	10.07	3700	4	13	4040	79.44	13	4040	79.44	17	4900	78.59	43	12980	79.11	13125	80	-145
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13.23	3600	3.75	11	5600	79.53	11	5600	79.53	11	5252	79.56	33	16452	79.54	16547	80	-95
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13.23	3600	3.75	12	5600	79.53	12	5600	79.53	16	7000	79.53	40	18200	79.53	18307	80	-107
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13.23	3600	3.75	26	11022	79.47	26	11000	79.31	23	9100	79.12	75	31122	79.31	31393	80	-271
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13.23	3600	3.75	12	6100	79.41	12	6100	79.41	12	5700	79.15	36	17900	79.33	18051	80	-151
Sub Group Tot & Average Nomi Count				11.87	Actual Count :	12.08		88	36685		88	36661		90	35092		266	108438	80.85	109085		-647
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	22.37	3200	2.73	6	5960	75.16	6	5960	75.16				12	11920	75.16	12687	80	-767
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	22.37		6	5960		6	5960					12	11920	75.16	12687		-767
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.5	3800	4.53	4	1260	85.56	4	1260	85.56				8	2520	85.56	2504	85	16
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.50		4	1260		4	1260					8	2520	85.56	2504		16
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	8.79	3800	4.45	4	1160	85.18	4	1155	84.81	4	1060	83.02	12	3375	84.36	3400	85	-25
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.79		4	1160		4	1155		4	1060		12	3375	84.36	3400		-25
Grand Total & Average Nomi Count				11.83	Actual Count :	12.04		110	47053		110	47025		102	38020		322	132098	79.65	133498		-1400
Total Sprindale Run :				34786	Actual Prod. Per 100 Sprindale :				379.745	Target Prod. Per 100 Sprindale :				383.769								

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	118	14
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	58	14
6 S/D 4 1/4 (120)	36	33	3
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	48	9
9 O/M 5 1/2 (80)	12		12
Total:	414	322	92

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	69	7326	19124	19125	83.41	3804.66
HESSIAN WEFT	14	1540	4400	4263	83.19	889.4
SACKING WARP	227	24480	96654	97423	79.37	25125.86
SACKING WEFT	12	1440	11920	12687	75.16	3938.6
	322	34786	132098	133498	79.65	33758.52

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total