

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 22-JUN-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	8.687	3800	4.63	5	1304	79.18	5	1309	79.48	5	1288	83.42	15	3901	80.63	3870	80	31
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.68	3800	4.63	10	2372	79.28	10	2381	79.58	10	2342	83.49	30	7095	80.72	7031	80	64
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.68	15	3676	79.2	15	3690	79.5	15	3630	83.5	45	10996	80.68	10901		95	
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.98	3800	3.75	10	4500	78.33	10	4500	78.33				20	9000	78.33	9192	80	-192
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.33	3800	4.18	2	500	70.18	2	490	68.77				4	990	69.48	1211	85	-221
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.62	3800	3.75	12	4800	74.47	10	4000	74.47				22	8800	74.47	9453	80	-653
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.6	3800	4	2	548	71.53	3	843	73.36				5	1391	72.63	1532	80	-141
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.99	3800	3.75	11	4770	71.31	10	4250	69.89				21	9020	70.63	10217	80	-1197
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	13.24	3800	3.9	4	1613	67.66	3	1200	67.11	1	396	70.87	8	3209	67.83	3785	80	-576
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.6	3800	4	2.5	757	71.87							2.5	757	71.87	843	80	-86
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	20.65	3200	2.68	2	1620	75.21	1	945	87.74				3	2565	79.39	2585	80	-20
Sub Group Tot & Average Nomi Count				12.73	Actual Count :	12.72	45.5	19108	72.6	39	16228	74.2	1	396	70.9	85.5	35732	73.08	38818		-3086	
Grand Total & Average Nomi Count				11.10	Actual Count :	11.33	60.5	22784	73.9	54	19918	75.4	16	4026	79.3	130.5	46728	74.60	49719		-2991	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	30	0
2 S/D 4 1/4" (100)	48	31	17
3 S/D 4 1/4" (110)	81	46.5	34.5
4 S/D 4 3/4" (104)	36	23	13
6 S/D 5 1/2" (80)	18		18
Total:	213	130.5	82.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	8	880	3209	3785	67.83	-576
HYDRO CARBON FREE WARP- 8	45	4650	10996	10901	80.69	95
SACKING WARP	74.5	7765	29958	32448	74.02	-2490
SACKING WEFT	3	312	2565	2585	79.39	-20
	130.5	13607	46728	49719	74.60	-2991