

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : HASTINGS JUTE MILL

Monthly Spinning Efficiency Report From 01-OCT-23 to 31-OCT-23
(Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
16	HESSIAN WARP	33	A/D 4 1/4	8.50	9.09	488	48800	3800	4.53	839	0.3223	143156	123209	80.45	80	114517	8692
				(100)													
Sub Group Tot & Average				8.50	9.09	488	48800				0.3223	143156	123209	80.45		114517	8692
31	SACKING WARP	52	S/D 4 1/4	14.00	13.34	718	86160	3600	3.6	1000	0.5523	496256	372758	78.87	80	397012	-24254
				(120)													
31	SACKING WARP	52	S/D 4 1/4	14.00	13.34	1288	128800	3600	3.6	1000	0.5502	741875	555120	78.65	80	593500	-38380
				(100)													
31	SACKING WARP	52	S/D 4 3/4	14.00	13.34	488	58560	3600	3.6	1000	0.5523	337285	253361	78.87	80	269836	-16475
				(120)													
31	SACKING WARP	52	S/D 4 1/4	14.00	13.34	757	83270	3600	3.6	1000	0.5523	479447	360262	78.81	80	383558	-23296
				(110)													
31	SACKING WARP	52	S/D 4 3/4	14.00	13.34	510	48960	3600	3.6	1000	0.5515	281999	211515	78.72	80	225599	-14084
				(96)													
Sub Group Tot & Average				14.00	13.34	3761	405750				0.5517	2336862	1753016	78.79		1869505	-116489
21	HESSIAN WARP	33	A/D 4 1/4	8.50	9.18	85	9350	3800	4.28	888	0.3540	29009	25930	83.02	85	24656	1274
				(110)													
21	HESSIAN WARP	33	S/D 4 1/4	8.50	9.09	696	76560	3800	4.28	888	0.3526	237727	211478	83.12	85	202074	9404
				(110)													
22	HESSIAN WEFT	36	A/D 4 1/4	9.00	9.68	257	28270	3700	4.18	885	0.3522	92644	77980	78.90	75	69487	8493
				(110)													
31	SACKING WARP	42	S/D 4 1/4	10.50	9.89	1524	152400	3700	4.01	923	0.3752	607383	447913	78.33	80	485907	-37994
				(100)													
Sub Group Tot & Average				9.13	9.46	2562	266580				0.3585	966763	763301	80.84		782124	-18823
41	SACKING WEFT	100	S/D 4 3/4	25.00	23.91	71	6816	2500	2.53	988	0.9436	69228	50380	75.93	75	51922	-1542
				(96)													
Sub Group Tot & Average				25.00	23.91	71	6816				0.9436	69228	50380	75.93		51922	-1542
17	HESSIAN WEFT	34	A/D 4 1/4	8.50	9.68	224	24640	3800	4.53	839	0.3512	72273	67780	83.00	85	61428	6352
				(110)													
Sub Group Tot & Average				8.50	9.68	224	24640				0.3512	72273	67780	83.00		61428	6352
21	HESSIAN WARP	33	S/D 4 1/4	8.50	9.09	244	26352	3800	4.45	854	0.3388	78697	69925	82.99	85	66899	3026
				(108)													
36	SACKING WEFT	81	S/D 4 3/4	21.00	23.03	327	39240	3000	2.83	1060	0.9802	359384	301280	76.51	75	269533	31747
				(120)													
36	SACKING WEFT	81	S/D 4 3/4	21.00	23.03	151	14496	3000	2.83	1060	0.9797	132783	111240	76.47	75	99594	11646
				(96)													
Sub Group Tot & Average				16.83	18.38	722	80088				0.7662	570864	482445	78.66		436026	46419
Grand Total & Average				12.46	12.31	7828	832674				0.5406	4159146	3240131	79.59		3315522	-75391
Total Sprindale Run :			832674	Actual Prod. Per 100 Sprindale :			389.124	Target Prod. Per 100 Sprindale :			398.178						

