

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 02-JUL-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	6	4500	78.14	6	4500	78.14				12	9000	78.14	9215	80	-215
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	350	85.80	1	350	85.80				2	700	85.80	653	80	47
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	17	4182	79.51	17	4216	80.16				34	8398	79.83	8942	85	-544
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	3682	77.31	7	3696	77.60				14	7378	77.45	7620	80	-242
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4095	85.98	7	4109	86.27				14	8204	86.13	7620	80	584
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	1	340	88.96	1	340	88.96				2	680	88.96	612	80	68
237	1	AD 4 1/4 (100)	HESSIAN WEFT	9	9.5	3900	4.5	3	840	80.97	3	840	80.97				6	1680	80.97	1660	80	20
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	20	6240	76.48	20	6280	76.97				40	12520	76.73	13054	80	-534
Sub Group Tot & Average Nomi Count				11.15	Actual Count :			11.65	62	24229	81.6	62	24331	81.9			124	48560	81.75	49376		-816
Grand Total & Average Nomi Count				11.15	Actual Count :			11.65	62	24229	81.6	62	24331	81.9			124	48560	81.75	49376		-816

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	84	-6
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	14	10
5 SD 4 3/4 (96)	24	12	12
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	124	149

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	34	3400	8398	8942	79.83	-544
HESSIAN WEFT	8	800	2360	2272	83.12	88
S4-13 LBS	28	3360	15582	15240	81.79	342
SACKING WARP- 10	40	4000	12520	13054	76.73	-534
SACKING WEFT	12	1152	9000	9215	78.14	-215
SEWING TWINE	2	200	700	653	85.8	47
	124	12912	48560	49376	81.75	-816