

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 20-JUN-24

HESSIAN SKG.

Print Date : 26-JUN-24 04:09 PM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	156		18564	283	5260.32	5513.63	81.0		58448.41	80	197.01
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	435		51765	283	14668.20	15313.05	81.3		162329.15	229	191.91
33 -->									591	70329		19928.52	20826.68	81.2		220777.56	309	193.48	
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	297		44550	283	12705.66	13882.54	77.2		147164.75	141	268.25
34 -->									297	44550		12705.66	13882.54	77.2		147164.75	141	270.33	
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16	1824		807.95	1161.11	60.2		7723.54	12	201.99	
1	Grand Total :								904	116703		33442.13	35870.33	79.5		375665.85	462	217.16	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 20-JUN-24

HESSIAN WVG.

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Page 2 of 3

Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
101	11	12	48.0	11 X 12 - 48" / 12 OZS		54"	160	140	27		3780	372	1406.16	1800.32	53.1		14518.75	49	86.09
125	9	8	48.0	9 X 8 - 48" / 8.40 OZS		54"	109	140	10		1400	260	364.60	423.71	58.4		4888.97	11	99.27
392	11	11	54.0	11 X 11 - 54" / 12.60 OZS.		66"	160	140	2		280	391	109.36	154.67	48.1		1186.68	4	82.11
393	9	7	36.0	9 X 7 - 36" / 5.85 OZS		52"	160	140	12		1680	181	304.68	372.79	55.5		6178.83	12	76.02
42	11	12	45.0	11 X 12 - 45" / 11.25 OZS		52"	160	140	25		3500	349	1220.75	1327.79	62.6		11413.68	38	96.43
				66 -->					76		10640		3405.55	4079.28	56.9		38186.91	114	89.62
				Grand Total :					76		10640		3405.55	4079.28	56.9		38186.91	114	89.62
2																			

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs	
A	8.00	- 0.00	8.00	
B	8.00	- 0.00	8.00	
C	7.50	- 0.00	7.50	23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
279	9	7	60.0	60" - 6.5 OZS / 40" 9 X 7	190"		200	20			4123	198.4	1246.64	1567.59	63.6		6618.53	19	196.83
293	11	10	59.0	59.0" - 8.5 OZS / 40" 11.00 X 10.00	190"		200	25			5105	259.4	1984.51	2673.07	59.4		8778.26	36	165.39
307	9	7	50.0	50.0" - 6.5 OZS / 40" 9.00 X 7.00	190"		200	29			5915	198.4	1490.39	1718.85	69.4		8708.59	25	178.86
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00	190"		200	23			4734	285	1850.55	2850.89	51.9		9310.27	42	132.18
397	9	9	51.0	51" - 7.5 OZS / 40" 9 X 9	190"		200	9			1841	228.9	545.89	629.30	69.4		2709.34	10	163.77
				67 -->				106			21718		7117.98	9439.70	60.3		36124.99	132	161.77
3				Grand Total :				106			21718		7117.98	9439.70	60.3		36124.99	132	161.77

Overseer

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