

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 24-JUN-24

BROAD LOOM

Print Date : 02-JUL-24 09:55 AM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	374		45254	259	11720.79	10908.75	75.5	76.8	59952.76	162	217.05
				sacking (6) -->					374		45254		11720.79	10908.75	75.5	76.8	59952.76	162	217.05
				Grand Total :					374		45254		11720.79	10908.75	75.5	76.8	59952.76	162	217.05

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1932	9	7	48.0	HESS CLOTH		52"	165	154	2		308	221	68.07	127.09	36.4	39.8	845.71	3	45.38
1935	9	7	72.0	hess cloth		76"	170	158	10		1580	332	524.56	1066.45	33.4	33.3	4723.81	20	52.46
1991	9	8	40.0	HESS CLOTH		52"	165	150	6		900	198	178.20	232.48	52.1	50.1	1726.67	7	50.91
2402	9	10	43.3	HESS CLOTH		52"	165	154	15		2310	249	575.19	801.90	48.8	49.3	4736.00	24	47.93
2512	9	10	47.3	HESS CLOTH		56"	165	155	13		2015	268	540.02	769.78	47.7	49.4	4224.00	22	49.09
2985	11	9	52.0	HESS CLOTH		58"	165	156	2		312	299	93.29	171.09	37.1	39.4	841.48	4	46.65
3023	11	10	48.0	HESS CLOTH		52"	165	153	23		3519	289	1016.99	1783.88	38.8	45.9	9077.33	46	44.22
3028	11	10	72.0	HESS CLOTH		76"	165	158	3		474	434	205.72	439.14	31.9	34.4	1488.00	9	45.72
3150	11	11	54.0	HESS CLOTH		67"	165	154	2		308	357	109.96	195.68	38.2	42.7	806.06	5	43.98
3150	11	11	54.0	HESS CLOTH		58"	165	154	54		8316	357	2968.81	5014.10	40.3	42.7	20654.55	120	49.48
3227	11	12	33.0	HESS CLOTH		46"	165	153	8		1224	234	286.42	272.27	71.5	68.6	1711.11	10	57.28
3227	11	12	33.0	HESS CLOTH		52"	165	153	3		459	234	107.41	104.67	69.8	68.6	657.78	4	53.71
3267	11	12	36.0	HESS CLOTH		46"	165	153	4		612	255	156.06	178.02	59.6	60.3	1026.67	6	52.02
3267	11	12	36.0	HESS CLOTH		52"	165	153	8		1224	255	312.12	342.18	62.0	60.3	1973.33	12	52.02
5803	8	6	54.0	HESS CL		58"	165	154	4		616	210	129.36	225.31	39.0	39.0	1577.78	5	51.74
hessian (1) -->									157	24177	7272.18	11724.04	43.1	48.3	56070.28	297	48.97		
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	4		480	437	209.76	180.43	79.1	79.1	607.18	2	209.76
0483	5	6.5	42.0	BAILING CL		52"	130	120	6		720	510	367.20	421.14	59.3	60.5	1214.36	4	183.60
0484	5	6.5	40.0	BAILING CL		52"	130	120	13		1560	486	758.16	802.64	64.2	59.9	2428.72	8	189.54
sacking on hessian loom (2) -->									23	2760	1335.12	1404.21	64.9	66.5	4250.26	14	190.73		
Grand Total :									180	26937	8607.30	13128.25	44.7	51.3	60320.54	311	55.35		

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	327		55263	259	14313.12	21758.37	81.2	85.2	68094.49	138	311.15
				sacking (6) -->					327		55263		14313.12	21758.37	81.2	85.2	68094.49	138	311.15
				Grand Total :					327		55263		14313.12	21758.37	81.2	85.2	68094.49	138	311.15

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	344		58136	259	15057.22	22546.71	82.4	85.8	70561.68	143	315.89
				sacking (6) -->					344		58136		15057.22	22546.71	82.4	85.8	70561.68	143	315.89
				Grand Total :					344		58136		15057.22	22546.71	82.4	85.8	70561.68	143	315.89

Overseer

Weaving I/C

Asst. Manager.(Fact.)

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	594		100386	259	25999.97	39259.66	81.7	84.9	122866.14	249	313.25
				sacking (6) -->					594		100386		25999.97	39259.66	81.7	84.9	122866.14	249	313.25
				Grand Total :					594		100386		25999.97	39259.66	81.7	84.9	122866.14	249	313.25

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	81		13689	259	3545.45	5360.76	81.6	84.3	16776.90	34	312.83
				sacking (6) -->					81		13689		3545.45	5360.76	81.6	84.3	16776.90	34	312.83
				Grand Total :					81		13689		3545.45	5360.76	81.6	84.3	16776.90	34	312.83

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 24-JUN-24

SACKING WVG.

Print Date : 02-JUL-24 09:55 AM

HJM/FS/B&W/09

Page 8 of 9

Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00
			16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	118		14868	259	3850.81	4156.43	78.8	79.4	18880.00	59	130.54
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	572		72072	259	18666.65	19668.41	80.7	79.4	89340.95	286	130.54
				sacking (6) -->					690		86940		22517.46	23824.84	80.3	79.4	108220.95	345	130.54
				Grand Total :					690		86940		22517.46	23824.84	80.3	79.4	108220.95	345	130.54

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 24-JUN-24

SRIRAM S4LOOM

Print Date : 02-JUL-24 09:55 AM

HJM/FS/B&W/09

Page 9 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	327		55263	259	14313.12	22231.38	79.4	85.0	69574.80	141	304.53
				sacking (6) -->					327		55263		14313.12	22231.38	79.4	85.0	69574.80	141	304.53
				Grand Total :					327		55263		14313.12	22231.38	79.4	85.0	69574.80	141	304.53

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

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Dy.G.M

G.Manager