

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : GONDALPARA JUTE MILL**

Daily Spinning Efficiency Report For 13-JUN-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7	5320	79.18	7	5355	79.70				14	10675	79.44	10751	80	-76
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4	1	350	85.80	1	360	88.25				2	710	87.02	653	80	57
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	9	2268	81.45	11	2860	84.03				20	5128	82.87	5260	85	-132
229	2	AD 4 1/4 (100)	HESSIAN WEFT	8	8.5	3900	4.5	3	900	96.96	3	975	*****				6	1875	101.00	1485	80	390
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	2	1010	74.22	2	1020	74.96				4	2030	74.59	2177	80	-147
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4100	86.08	7	4130	86.71				14	8230	86.40	7620	80	610
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	10	2520	81.45	10	2600	84.03				20	5120	82.74	5260	85	-140
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	19	5966	76.97	20	6280	76.97				39	12246	76.97	12727	80	-481
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>10.97</b>	<b>Actual Count :</b>	<b>11.47</b>	<b>58</b>	<b>22434</b>	<b>82.8</b>	<b>61</b>	<b>23580</b>	<b>85.0</b>				<b>119</b>	<b>46014</b>	<b>83.88</b>	<b>45933</b>		<b>81</b>	
<b>Grand Total &amp; Average Nomi Count</b>				<b>10.97</b>	<b>Actual Count :</b>	<b>11.47</b>	<b>58</b>	<b>22434</b>	<b>82.8</b>	<b>61</b>	<b>23580</b>	<b>85.0</b>				<b>119</b>	<b>46014</b>	<b>83.88</b>	<b>45933</b>		<b>81</b>	

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	87	-9
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	4	20
5 SD 4 3/4 (96)	24	14	10
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
<b>Total:</b>	<b>273</b>	<b>119</b>	<b>154</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	20	2000	5120	5260	82.74	-140
HESSIAN WARP	20	2000	5128	5260	82.87	-132
HESSIAN WEFT	6	600	1875	1485	101	390
S4-13 LBS	18	2160	10260	9797	83.77	463
SACKING WARP- 10	39	3900	12246	12727	76.97	-481
SACKING WEFT	14	1344	10675	10751	79.44	-76
SEWING TWINE	2	200	710	653	87.02	57
	<b>119</b>	<b>12204</b>	<b>46014</b>	<b>45933</b>	<b>83.88</b>	<b>81</b>