

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 29-JUN-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	8.54	3800	4.63	5	1320	81.53	1	783	*****	2	530	87.29	8	2633	103.25	2040	80	593
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.54	3800	4.63	10	2400	81.53	10	2376	80.71	8	1926	87.23	28	6702	82.79	6476	80	226
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.54	15	3720	81.5	11	3159	161.	10	2456	87.3	36	9335	93.02	8516		819	
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.47	3800	3.75	10	4470	74.97	10	4572	76.68				20	9042	75.83	9539	80	-497
43	F	S/D 4 1/4" (100)	SACKING WARP	9	10.38	3800	4.18	2	500	63.08							2	500	63.08	674	85	-174
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.41	3800	3.75	10	3910	68.51	11	4510	71.84				21	8420	70.25	9588	80	-1168
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.27	3800	4	3	855	69.55	2	604	73.70				5	1459	71.21	1639	80	-180
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.51	3800	3.75	11	4609	66.25	11	4730	67.99				22	9339	67.12	11132	80	-1793
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	13.1	3800	3.9	4	1672	70.88	6	2430	68.68	4	1628	73.62	14	5730	70.67	6487	80	-757
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.27	3800	4	1	313	69.44							1	313	69.44	361	80	-48
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.04	3200	2.68	1	945	82.21	1	930	80.90				2	1875	81.56	1839	80	36
Sub Group Tot & Average Nomi Count				12.71	Actual Count :	13.31	42	17274	70.6	41	17776	73.3	4	1628	73.6	87	36678	71.15	41259		-4581	
Grand Total & Average Nomi Count				11.33	Actual Count :	11.91	57	20994	72.8	52	20935	95.3	14	4084	82.7	123	46013	75.52	49775		-3762	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	28	2
2 S/D 4 1/4" (100)	48	28	20
3 S/D 4 1/4" (110)	81	45	36
4 S/D 4 3/4" (104)	36	22	14
6 S/D 5 1/2" (80)	18		18
Total:	213	123	90

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	14	1540	5730	6487	70.67	-757
HYDRO CARBON FREE WARP- 8	36	3680	9335	8516	87.69	819
SACKING WARP	71	7410	29073	32933	70.71	-3860
SACKING WEFT	2	208	1875	1839	81.56	36
	123	12838	46013	49775	75.52	-3762