

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 26-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	6.5	4875	78.14	6.5	4875	78.14	6.5	4875	78.14	13	9750	78.14	9983	80	-233
218	1	AD 4 1/4 (100)	SEWING TWINE	10	10.5	3700	4				1	350	85.80				1	350	85.80	326	80	24
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	18	4428	79.51	18	4428	79.51				36	8856	79.51	9468	85	-612
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	6	3096	75.84	6	3096	75.84				12	6192	75.84	6532	80	-340
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4067	85.39	7	4067	85.39				14	8134	85.39	7620	80	514
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	2	700	91.58	2	700	91.58				4	1400	91.58	1223	80	177
244	2	AD 4 1/4 (100)	SACKING WARP-10	10	10.5	3700	4	18.5	5661	75.01	18.5	5717	75.76				37	11378	75.38	12075	80	-697
Sub Group Tot & Average Nomi Count				11.27	Actual Count :	11.77		58	22827	80.9	59	23233	81.7				117	46060	81.66	47227		-1167
Grand Total & Average Nomi Count				11.27	Actual Count :	11.77		58	22827	80.9	59	23233	81.7				117	46060	81.66	47227		-1167

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	78	0
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	12	12
5 SD 4 3/4 (96)	24	13	11
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	117	156

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	36	3600	8856	9468	79.51	-612
HESSIAN WEFT	4	400	1400	1223	91.58	177
S4-13 LBS	26	3120	14326	14152	80.98	174
SACKING WARP- 10	37	3700	11378	12075	75.38	-697
SACKING WEFT	13	1248	9750	9983	78.14	-233
SEWING TWINE	1	100	350	326	85.8	24
	117	12168	46060	47227	81.66	-1167