

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 23-JUN-24

BROAD LOOM

Print Date : 01-JUL-24 11:44 AM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	373		45133	259	11689.45	10908.75	75.3	76.8	59952.76	162	216.47
				sacking (6) -->					373		45133		11689.45	10908.75	75.3	76.8	59952.76	162	216.47
				Grand Total :					373		45133		11689.45	10908.75	75.3	76.8	59952.76	162	216.47

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1935	9	7	72.0	hess cloth		76"	170	158	6		948	332	314.74	639.87	33.4	33.2	2834.29	12	52.46
1991	9	8	40.0	HESS CLOTH		52"	165	150	6		900	198	178.20	232.48	52.1	49.9	1726.67	7	50.91
2402	9	10	43.3	HESS CLOTH		52"	165	154	11		1694	249	421.81	601.42	47.7	49.4	3552.00	18	46.87
2512	9	10	47.3	HESS CLOTH		56"	165	155	14		2170	268	581.56	839.76	47.1	49.5	4608.00	24	48.46
2985	11	9	52.0	HESS CLOTH		58"	165	156	4		624	299	186.58	342.18	37.1	39.8	1682.96	8	46.65
3023	11	10	48.0	HESS CLOTH		52"	165	155	22		3410	289	985.49	1706.32	39.3	47.0	8682.67	44	44.80
3028	11	10	72.0	HESS CLOTH		76"	165	158	2		316	434	137.14	292.76	31.9	34.9	992.00	6	45.71
3150	11	11	54.0	HESS CLOTH		67"	165	153	6		918	357	327.73	547.90	40.7	42.9	2256.97	14	46.82
3150	11	11	54.0	HESS CLOTH		58"	165	153	55		8415	357	3004.16	5431.94	37.6	42.9	22375.76	130	46.22
3227	11	12	33.0	HESS CLOTH		46"	165	155	7		1085	234	253.89	245.04	70.5	67.2	1540.00	9	56.42
3227	11	12	33.0	HESS CLOTH		52"	165	155	3		465	234	108.81	104.67	70.7	67.2	657.78	4	54.41
3267	11	12	36.0	HESS CLOTH		46"	165	152	4		608	255	155.04	178.02	59.2	60.1	1026.67	6	51.68
3267	11	12	36.0	HESS CLOTH		52"	165	152	9		1368	255	348.84	399.20	59.4	60.1	2302.22	14	49.83
				hessian (1) -->					149		22921		7003.99	11561.56	42.3	49.5	54237.99	296	47.32
0482	5	6.5	36.0	BAILING CL		52"	130	120	4		480	437	209.76	180.43	79.1	79.1	607.18	2	209.76
0483	5	6.5	42.0	BAILING CL		52"	130	120	6		720	510	367.20	421.14	59.3	60.6	1214.36	4	183.60
0484	5	6.5	40.0	BAILING CL		52"	130	120	14		1680	486	816.48	802.64	69.2	59.6	2428.72	8	204.12
				sacking on hessian loom (2) -->					24		2880		1393.44	1404.21	67.8	66.4	4250.26	14	199.06
				Grand Total :					173		25801		8397.43	12965.77	44.1	52.7	58488.25	310	54.18

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	155	77	2	11935	357	4260.80	5196.41	49.2	51.2	24260.00	73	175.10
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	155	26	2	4030	357	1438.71	1586.40	54.4	51.2	7408.00	24	179.84
				hessian (1) -->					103		15965		5699.51	6782.81	50.4	51.2	31668.00	97	176.27
				Grand Total :					103		15965		5699.51	6782.81	50.4	51.2	31668.00	97	176.27

Overseer

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Asst. Manager.(Fact.)

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UNIT: HASTINGS JUTE MILL

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S4 IJMD

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Page 4 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
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			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	336		56784	259	14707.06	22231.38	81.6	85.4	69574.80	141	312.92
				sacking (6) -->					336		56784		14707.06	22231.38	81.6	85.4	69574.80	141	312.92
				Grand Total :					336		56784		14707.06	22231.38	81.6	85.4	69574.80	141	312.92

Overseer

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	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	344		58136	259	15057.22	22546.71	82.4	86.0	70561.68	143	315.89
				sacking (6) -->					344		58136		15057.22	22546.71	82.4	86.0	70561.68	143	315.89
				Grand Total :					344		58136		15057.22	22546.71	82.4	86.0	70561.68	143	315.89

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	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	81		13689	259	3545.45	5360.76	81.6	84.4	16776.90	34	312.83
				sacking (6) -->					81		13689		3545.45	5360.76	81.6	84.4	16776.90	34	312.83
				Grand Total :					81		13689		3545.45	5360.76	81.6	84.4	16776.90	34	312.83

Overseer

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	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	326		55094	259	14269.35	22231.38	79.2	85.3	69574.80	141	303.60
				sacking (6) -->					326		55094		14269.35	22231.38	79.2	85.3	69574.80	141	303.60
				Grand Total :					326		55094		14269.35	22231.38	79.2	85.3	69574.80	141	303.60

Overseer

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