

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 05-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Prod. Kgs.	Eff (%)		
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	6	4500 78.14	6	4510 78.31			12	9010	78.22	9215	80	-205
228	1	AD 4 1/4 (100)	HESSIAN WARP	8	8.5	3900	4.5	18	4248 76.28	20	4810 77.73			38	9058	77.04	9994	85	-936
229	2	AD 4 1/4 (100)	HESSIAN WEFT	8	8.5	3900	4.5	2	600 96.96	2	600 96.96			4	1200	96.96	990	80	210
230	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3800	3.8	5	2510 73.78	5	2540 74.66			10	5050	74.22	5443	80	-393
230	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3800	3.8	7	4088 85.83	7	4119 86.48			14	8207	86.16	7620	80	587
231	1	AD 4 1/4 (100)	HESSIAN WEFT	10	10.5	3900	4.5	2	660 86.34	2	660 86.34			4	1320	86.34	1223	80	97
234	2	AD 4 1/4 (100)	DORNIER HESSIAN	8	8.5	3900	4.5	3	705 75.95	3	730 78.65			6	1435	77.30	1578	85	-143
47	2	AD 4 1/4 (100)	SACKING WARP	10	10.5	3700	4	12	3708 75.75	11	3430 76.44			23	7138	76.08	8163	87	-1025
Sub Group Tot & Average Nomi Count				10.97	Actual Count :	11.47		55	21019 81.1	56	21399 81.9			111	42418	81.54	44226		-1808
Grand Total & Average Nomi Count				10.97	Actual Count :	11.47		55	21019 81.1	56	21399 81.9			111	42418	81.54	44226		-1808

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	75	3
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	10	14
5 SD 4 3/4 (96)	24	12	12
6 SD 4 3/4 (120)	15	14	1
7 COARSE 5 1/2 (80)	6		6
Total:	273	111	162

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER HESSIAN	6	600	1435	1578	77.3	-143
HESSIAN WARP	38	3800	9058	9994	77.04	-936
HESSIAN WEFT	8	800	2520	2213	91.09	307
S4-13 LBS	24	2880	13257	13063	81.18	194
SACKING WARP	23	2300	7138	8163	76.08	-1025
SACKING WEFT	12	1152	9010	9215	78.22	-205
	111	11532	42418	44226	81.54	-1808