

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 27-JUN-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	8.83	3800	4.53	8	2000	80.36	8	2000	80.36	8	1848	79.20	24	5848	79.99	5849	80	-1
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.83		8	2000		8	2000		8	1848		24	5848	79.99	5849		-1
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	8.83	3800	4.28	6	1848	85.04	6	1848	85.04	7	2002	84.23	19	5698	84.75	5715	85	-17
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	8.83	3800	4.28	5	1545	85.31	5	1545	85.31	5	1441	84.88	15	4531	85.17	4522	85	9
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.77	3700	4.18	2	640	80.09	2	640	80.09				4	1280	80.09	1199	75	81
40	22	A/D 4 1/4 (110)	HESSIAN WEFT	10	9.77	3600	4	1	320	78.77	1	320	78.77				2	640	78.77	609	75	31
42	31	S/D 4 1/4 (100)	SACKING WARP	10	9.61	3700	4	13	3888	80.11	13	3888	80.11	17	4747	79.78	43	12523	79.98	12526	80	-3
52	31	S/D 4 1/4 (120)	SACKING WARP	13	13.06	3600	3.75	10	5070	80.23	10	5070	80.23	10	4727	79.79	30	14867	80.09	14850	80	17
52	31	S/D 4 1/4 (110)	SACKING WARP	13	13.06	3600	3.75	12	5577	80.23	12	5577	80.23	12	6060	93.00	36	17214	84.31	16334	80	880
52	31	S/D 4 1/4 (100)	SACKING WARP	13	13.06	3600	3.75	27	11399	80.18	27	11399	80.18	27	10656	79.95	81	33454	80.10	33411	80	43
52	31	S/D 4 3/4 (120)	SACKING WARP	13	13.06	3600	3.75	12	6080	80.18	12	6080	80.18	12	5676	79.84	36	17836	80.07	17819	80	17
Sub Group Tot & Average Nomi Count				11.86	Actual Count :	11.89		88	36367		88	36367		90	35309		266	108043	81.48	106985		1058
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	21.87	3200	2.73	6	6060	78.17	6	6060	78.17				12	12120	78.17	12403	80	-283
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	21.87		6	6060		6	6060					12	12120	78.17	12403		-283
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.77	3800	4.53	4	1300	85.83	4	1300	85.83				8	2600	85.83	2575	85	25
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.77		4	1300		4	1300					8	2600	85.83	2575		25
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	8.83	3800	4.45	4	1170	85.52	4	1169	85.45	4	1080	84.20	12	3419	85.08	3416	85	3
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	8.83		4	1170		4	1169		4	1080		12	3419	85.08	3416		3
Grand Total & Average Nomi Count				11.81	Actual Count :	11.87		110	46897		110	46896		102	38237		322	132030	81.00	131228		802
Total Sprindale Run :				34696	Actual Prod. Per 100 Sprindale :				380.534	Target Prod. Per 100 Sprindale :				378.222								

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	29	7
3 S/D 4 1/4 (100)	132	124	8
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	55	17
6 S/D 4 1/4 (120)	36	30	6
7 S/D 4 3/4 (96)	33		33
8 S/D 4 3/4 (120)	57	48	9
9 O/M 5 1/2 (80)	12		12
Total:	414	322	92

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	70	7436	19496	19502	83.41	3876.55
HESSIAN WEFT	14	1540	4520	4383	83.09	919.72
SACKING WARP	226	24280	95894	94940	80.8	22781.96
SACKING WEFT	12	1440	12120	12403	78.17	3384.14
	322	34696	132030	131228	81	30962.37

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total