

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 30-JUN-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Frame	Eff(%)	Frame Kgs.	Eff(%)	Frame Kgs.	Eff(%)	Prod. Kgs.	Eff (%)		
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.53	3600	3.67	20	9520 76.84	21	9907 76.16			41	19427	76.49	21588	85	-2161
151	F	S/D 4 3/4 (120)	SACKING WARP	13	12.78	3800	3.64	8	4388 81.57	8	4319 80.29			16	8707	80.93	9145	85	-438
166	F	S/D 4 3/4 (104)	SACKING WARP	13	12.78	3600	3.64	1	439 79.52	1	453 82.05			2	892	80.78	939	85	-47
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.53	3600	3.67	8	3348 73.70	8	3379 74.38			16	6727	74.04	7723	85	-996
169	F	S/D 4 1/4 (100)	SACKING WARP	13	12.53	3600	3.67	9	3420 73.61	6.5	2505 74.65			15.5	5925	74.05	6801	85	-876
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	10.56	3600	4	12	3564 74.40	12	3622 75.62			24	7186	75.01	8143	85	-957
Sub Group Tot & Average Nomi Count				12.27	Actual Count :	12.16		58	24679 76.6	56.5	24185 77.2			114.5	48864	76.88	54339		-5475
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	21.59	3200	2.7	7	4960 68.68	1	900 87.23			8	5860	71.00	7016	85	-1156
96	C	S/D 4 3/4 (104)	SACKING WEFT	22	21.59	3200	2.7	1	880 78.73	1	600 53.68			2	1480	66.21	1900	85	-420
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	21.59		8	5840 73.7	2	1500 70.5			10	7340	68.61	8916		-1576
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	10.31	3600	4.09	4	1085 71.17	4	1030 67.56			8	2115	69.36	2592	85	-477
Sub Group Tot & Average Nomi Count				9.50	Actual Count :	10.31		4	1085 71.2	4	1030 67.6			8	2115	69.36	2592		-477
130	F	S/D 4 1/4 (100)	TEA BAG WARP	8.5	9.29	3800	4.28	4	1063 76.71	4	1084 78.23			8	2147	77.47	2356	85	-209
133	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	9.36	3800	4.28	2	480 68.76	2	520 74.49			4	1000	71.63	1187	85	-187
135	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	7.71	3800	4.39	1	220 78.49	1	240 85.62			2	460	82.05	477	85	-17
Sub Group Tot & Average Nomi Count				8.57	Actual Count :	9.08		7	1763 74.7	7	1844 79.4			14	3607	77.05	4020		-413
Grand Total & Average Nomi Count				12.43	Actual Count :	12.41		77	33367 75.2	69.5	28559 75.8			146.5	61926	74.92	69867		-7941

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	61.5	352.5
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	41	148
4 S/D 4 3/4 (96)	72	8	64
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	16	2
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
Total:	891	146.5	744.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	114.5	12758	48864	54339	76.44	-5475
SACKING WEFT	10	976	7340	8916	69.98	-1576
SEWING YARN	8	800	2115	2592	69.36	-477
TEA BAG WARP	8	800	2147	2356	77.47	-209
TEA BAG WEFT	6	600	1460	1664	74.61	-204
	146.5	15934	61926	69867	74.92	-7941