

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 19-JUN-24

BROAD LOOM

Print Date : 02-JUL-24 04:23 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	366		44286	259	11470.07	10639.40	75.7	76.9	58472.44	158	217.79
				sacking (6) -->					366		44286		11470.07	10639.40	75.7	76.9	58472.44	158	217.79
				Grand Total :					366		44286		11470.07	10639.40	75.7	76.9	58472.44	158	217.79

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1935	9	7	72.0	hess cloth		76"	170	157	8		1256	332	416.99	853.16	33.2	33.2	3779.05	16	52.12
1991	9	8	40.0	HESS CLOTH		46"	165	150	8		1200	198	237.60	345.58	46.8	49.8	2566.67	10	47.52
1994	9	8	72.0	HESS CLOTH		76"	170	158	2		316	357	112.81	200.68	38.2	37.1	826.67	4	56.41
2402	9	10	43.3	HESS CLOTH		52"	165	155	12		1860	249	463.14	634.84	49.6	50.2	3749.33	19	48.75
2512	9	10	47.3	HESS CLOTH		56"	165	154	13		2002	268	536.54	734.79	49.7	49.9	4032.00	21	51.10
2985	11	9	52.0	HESS CLOTH		58"	165	155	4		620	299	185.38	342.18	36.8	40.5	1682.96	8	46.35
2991	11	9	34.0	HESS CLOTH		52"	165	153	4		612	196	119.95	146.11	55.8	57.5	1096.30	5	47.98
3023	11	10	48.0	HESS CLOTH		52"	165	153	12		1836	289	530.60	775.60	46.5	50.7	3946.67	20	53.06
3028	11	10	72.0	HESS CLOTH		76"	165	158	2		316	434	137.14	243.97	38.2	38.2	826.67	5	54.86
3150	11	11	54.0	HESS CLOTH		67"	165	154	2		308	357	109.96	195.68	38.2	43.6	806.06	5	43.98
3150	11	11	54.0	HESS CLOTH		58"	165	154	51		7854	357	2803.88	4763.39	40.0	43.6	19621.82	114	49.19
3267	11	12	36.0	HESS CLOTH		46"	165	154	9		1386	255	353.43	385.72	62.3	61.6	2224.44	13	54.37
3267	11	12	36.0	HESS CLOTH		52"	165	154	4		616	255	157.08	171.09	62.4	61.6	986.67	6	52.36
3397	11	12	70.0	HESS CLOTH		76"	170	158	3		474	496	235.10	418.23	38.2	43.1	1240.00	9	52.24
3517	11	12	43.3	HESS CLOTH		52"	165	152	4		608	307	186.66	308.96	41.1	43.8	1480.00	9	41.48
hessian (1) -->									138		21264		6586.26	10519.98	43.5	47.0	48865.31	264	49.90
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0483	5	6.5	42.0	BAILING CL		52"	130	120	8		960	510	489.60	526.43	63.2	62.3	1517.95	5	195.84
0484	5	6.5	40.0	BAILING CL		52"	130	120	8		960	486	466.56	501.65	63.2	59.8	1517.95	5	186.62
sacking on hessian loom (2) -->									16		1920		956.16	1028.08	63.2	61.1	3035.90	10	191.23
Grand Total :									154		23184		7542.42	11548.06	44.7	48.6	51901.21	274	55.05

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50

23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	154	72	2	11088	357	3958.42	4911.67	48.4	51.3	22930.00	69	172.11
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	154	28	2	4312	357	1539.38	1784.68	51.8	51.3	8332.00	27	171.04
				hessian (1) -->					100		15400		5497.80	6696.35	49.3	51.3	31262.00	96	171.81
				Grand Total :					100		15400		5497.80	6696.35	49.3	51.3	31262.00	96	171.81

Overseer

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Asst. Manager.(Fact.)

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A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	349		58981	259	15276.08	22231.38	84.8	86.2	69574.80	141	325.02
				sacking (6) -->					349		58981		15276.08	22231.38	84.8	86.2	69574.80	141	325.02
				Grand Total :					349		58981		15276.08	22231.38	84.8	86.2	69574.80	141	325.02

Overseer

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A	8.00	- 0.00	8.00
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			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	358		60502	259	15670.02	22231.38	87.0	86.6	69574.80	141	333.40
				sacking (6) -->					358		60502		15670.02	22231.38	87.0	86.6	69574.80	141	333.40
				Grand Total :					358		60502		15670.02	22231.38	87.0	86.6	69574.80	141	333.40

Overseer

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S4LOOM

Print Date : 02-JUL-24 04:23 PM

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Page 6 of 9
Wastage : 0.00

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A	8.00	- 0.00	8.00
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	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	577		97513	259	25255.87	36106.28	86.3	85.9	112997.38	229	330.86
				sacking (6) -->					577		97513		25255.87	36106.28	86.3	85.9	112997.38	229	330.86
				Grand Total :					577		97513		25255.87	36106.28	86.3	85.9	112997.38	229	330.86

Overseer

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A	8.00	- 0.00	8.00
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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	81		13689	259	3545.45	5203.09	84.1	85.0	16283.46	33	322.31
				sacking (6) -->					81		13689		3545.45	5203.09	84.1	85.0	16283.46	33	322.31
				Grand Total :					81		13689		3545.45	5203.09	84.1	85.0	16283.46	33	322.31

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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	350		59150	259	15319.85	22231.38	85.0	86.5	69574.80	141	325.95
				sacking (6) -->					350		59150		15319.85	22231.38	85.0	86.5	69574.80	141	325.95
				Grand Total :					350		59150		15319.85	22231.38	85.0	86.5	69574.80	141	325.95

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