

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

BROAD LOOM

Print Date : 03-JUL-24 11:46 AM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	496		60016	259	15544.14	8727.00	100.1	77.4	59952.76	162	287.85
				sacking (6) -->					496		60016		15544.14	8727.00	100.1	77.4	59952.76	162	287.85
				Grand Total :					496		60016		15544.14	8727.00	100.1	77.4	59952.76	162	287.85

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1935	9	7	72.0	hess cloth		76"	170	155	6		930	332	308.76	533.22	39.4	35.1	2361.90	10	61.75
1994	9	8	72.0	HESS CLOTH		76"	170	158	6		948	357	338.44	602.04	38.2	37.4	2480.00	12	56.41
1999	9	8	48.0	HESS CLOTH		52"	165	154	19		2926	238	696.39	1197.62	39.5	48.9	7400.00	30	46.43
2002	9	8	54.0	HESS CLOTH		58"	165	154	2		308	268	82.54	129.39	43.4	43.4	710.00	3	55.03
2985	11	9	52.0	HESS CLOTH		56"	165	153	5		765	299	228.74	347.00	44.8	40.7	1706.67	8	57.19
3023	11	10	48.0	HESS CLOTH		52"	165	154	20		3080	289	890.12	1357.30	44.6	44.6	6906.67	35	50.86
3028	11	10	72.0	HESS CLOTH		76"	165	158	3		474	434	205.72	390.35	35.8	34.8	1322.67	8	51.43
3150	11	11	54.0	HESS CLOTH		58"	165	156	21		3276	357	1169.53	1963.86	40.5	49.1	8089.70	47	49.77
3150	11	11	54.0	HESS CLOTH		67"	165	156	41		6396	357	2283.37	430.49	360.7	49.1	1773.33	11	415.16
3227	11	12	33.0	HESS CLOTH		46"	165	152	9		1368	234	320.11	299.50	72.7	67.5	1882.22	11	58.20
3227	11	12	33.0	HESS CLOTH		52"	165	152	2		304	234	71.14	78.50	61.6	67.5	493.33	3	47.43
3267	11	12	36.0	HESS CLOTH		46"	165	153	3		459	255	117.05	118.68	67.1	61.8	684.44	4	58.53
3367	11	12	50.0	HESS CLOTH		58"	165	155	28		4340	354	1536.36	2354.78	44.4	44.5	9782.22	62	49.56
5803	8	6	54.0	HESS CL		58"	165	155	34		5270	210	1106.70	1847.51	40.7	41.2	12937.78	41	53.99
5803	8	6	54.0	HESS CL		67"	165	155	10		1550	210	325.50	548.67	40.3	41.2	3842.22	13	50.08
hessian (1) -->									209		32394		9680.47	12198.91	51.9	47.1	62373.15	298	64.97
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		46"	130	120	5		600	437	262.20	281.62	63.3	69.7	947.69	3	174.80
0484	5	6.5	40.0	BAILING CL		46"	130	120	10		1200	486	583.20	626.39	63.3	61.7	1895.38	6	194.40
sacking on hessian loom (2) -->									15		1800		845.40	908.01	63.3	65.7	2843.07	9	187.87
Grand Total :									224		34194		10525.87	13106.92	52.4	49.3	65216.22	307	68.57

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

MODERN LOOM

Print Date : 03-JUL-24 11:46 AM

HJM/FS/B&W/09

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description																
1399	8	7	54.0	HESSIAN CL	ML300	300"	165	146	7	2	1022	230	235.06	360.33	39.1	39.1	2611.00	5	141.04	
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	155	70	2	10850	357	3873.45	4626.94	50.2	51.3	21601.00	65	178.77	
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	155	27	2	4185	357	1494.05	1652.48	54.2	51.3	7716.00	25	179.29	
				hessian (1) -->							104		16057	5602.56	6639.75	50.3	47.2	31928.00	95	176.92
				Grand Total :							104		16057	5602.56	6639.75	50.3	47.2	31928.00	95	176.92

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	495		83655	259	21666.65	17785.10	120.2	86.1	69574.80	141	460.99
				sacking (6) -->					495		83655		21666.65	17785.10	120.2	86.1	69574.80	141	460.99
				Grand Total :					495		83655		21666.65	17785.10	120.2	86.1	69574.80	141	460.99

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

S4 NEW SHED

Print Date : 03-JUL-24 11:46 AM

HJM/FS/B&W/09

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	479		80951	259	20966.31	17911.24	115.5	86.5	70068.24	142	442.95
				sacking (6) -->					479		80951		20966.31	17911.24	115.5	86.5	70068.24	142	442.95
				Grand Total :					479		80951		20966.31	17911.24	115.5	86.5	70068.24	142	442.95

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	84		14196	259	3676.76	5518.42	82.2	83.9	17270.34	35	315.15
				sacking (6) -->					84		14196		3676.76	5518.42	82.2	83.9	17270.34	35	315.15
				Grand Total :					84		14196		3676.76	5518.42	82.2	83.9	17270.34	35	315.15

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

SACKING WVG.

Print Date : 03-JUL-24 11:46 AM

HJM/FS/B&W/09

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00
			16.00

Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	9		1080	486	524.88	652.49	68.4	71.4	1579.49	5	209.95
				hessian (1) -->					9		1080		524.88	652.49	68.4	71.4	1579.49	5	209.95
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	133		16758	259	4340.32	4649.57	79.3	79.6	21120.00	66	131.52
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	560		70560	259	18275.04	19255.79	80.7	79.6	87466.67	280	130.54
				sacking (6) -->					693		87318		22615.36	23905.36	80.4	79.6	108586.67	346	130.72
				Grand Total :					702		88398		23140.24	24557.85	80.2	76.9	110166.16	351	131.85

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-JUN-24

SRIRAM S4LOOM

Print Date : 03-JUL-24 11:46 AM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	524		88556	259	22936.00	17785.10	127.3	86.2	69574.80	141	488.00
				sacking (6) -->					524		88556		22936.00	17785.10	127.3	86.2	69574.80	141	488.00
				Grand Total :					524		88556		22936.00	17785.10	127.3	86.2	69574.80	141	488.00

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager