

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 27-JUN-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
72	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP- 8	8	8.5	3800	4.63	5	1341	83.21	5	1377	85.45	5	1282	84.86	15	4000	84.50	3787	80	213
73	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP- 8	8	8.5	3800	4.63	10	2439	83.24	10	2506	85.53	10	2333	84.93	30	7278	84.56	6886	80	392
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.50		15	3780	83.2	15	3883	85.5	15	3615	84.9	45	11278	84.53	10673		605
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.27	3800	3.75	10	4500	76.61	10	4500	76.61				20	9000	76.61	9398	80	-398
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.58	3800	4.18	2	500	68.35							2	500	68.35	622	85	-122
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.2	3800	3.75	8	3200	71.20	12	4800	71.20				20	8000	71.20	8989	80	-989
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.22	3800	4	3	900	73.57	1	280	68.66				4	1180	72.34	1305	80	-125
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.19	3800	3.75	9	3862	69.49	11	4660	68.60				20	8522	69.00	9880	80	-1358
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.94	3800	3.9	4	1705	73.18	4	1729	74.21	2	800	73.25	10	4234	73.61	4602	80	-368
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.38	3200	2.68	2	1650	73.99	2	1650	73.99				4	3300	73.99	3568	80	-268
Sub Group Tot & Average Nomi Count				13.05	Actual Count :	13.35		38	16317	72.3	40	17619	72.2	2	800	73.3	80	34736	72.16	38364		-3628
Grand Total & Average Nomi Count				11.23	Actual Count :	11.61		53	20097	74.8	55	21502	75.5	17	4415	81.0	125	46014	74.91	49037		-3023

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	30	0
2 S/D 4 1/4" (100)	48	26	22
3 S/D 4 1/4" (110)	81	45	36
4 S/D 4 3/4" (104)	36	24	12
6 S/D 5 1/2" (80)	18		18
Total:	213	125	88

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HYDRO CARBON FREE WARP	10	1100	4234	4602	73.61	-368
HYDRO CARBON FREE WARP- 8	45	4650	11278	10673	84.54	605
SACKING WARP	66	6880	27202	30194	72.16	-2992
SACKING WEFT	4	416	3300	3568	73.99	-268
	125	13046	46014	49037	74.91	-3023