

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 13-JUN-24

BROAD LOOM

Print Date : 02-JUL-24 09:48 AM

HJM/FS/B&W/09

Page 1 of 9  
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	373		45133	259	11689.45	10370.04	79.2	77.4	56992.13	154	227.72
				sacking (6) -->					373		45133		11689.45	10370.04	79.2	77.4	56992.13	154	227.72
				Grand Total :					373		45133		11689.45	10370.04	79.2	77.4	56992.13	154	227.72

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1991	9	8	40.0	HESS CLOTH		46"	165	154	7		1078	198	213.44	276.46	52.5	49.7	2053.33	8	53.36
1994	9	8	72.0	HESS CLOTH		76"	170	158	8		1264	357	451.25	802.73	38.2	37.1	3306.67	16	56.41
2402	9	10	43.3	HESS CLOTH		52"	165	153	4		612	249	152.39	200.47	51.7	50.5	1184.00	6	50.80
2512	9	10	47.3	HESS CLOTH		56"	165	156	12		1872	268	501.70	629.82	54.2	50.0	3456.00	18	55.74
2991	11	9	34.0	HESS CLOTH		46"	165	155	13		2015	196	394.94	456.11	58.9	57.5	3422.22	15	52.66
2991	11	9	34.0	HESS CLOTH		52"	165	155	33		5115	196	1002.54	1431.92	47.6	57.5	10743.70	49	40.92
3150	11	11	54.0	HESS CLOTH		67"	165	154	2		308	357	109.96	156.54	47.8	43.8	644.85	4	54.98
3150	11	11	54.0	HESS CLOTH		58"	165	154	65		10010	357	3573.57	5849.78	41.5	43.8	24096.97	140	51.05
3397	11	12	70.0	HESS CLOTH		76"	170	158	4		632	496	313.47	511.17	41.7	44.1	1515.56	11	56.99
3517	11	12	43.3	HESS CLOTH		52"	165	153	8		1224	307	375.77	549.27	46.5	44.7	2631.11	16	46.97
hessian (1) -->									156		24130		7089.03	10864.27	45.5	47.9	53054.41	283	50.10
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0483	5	6.5	42.0	BAILING CL		52"	130	120	7		840	510	428.40	421.14	69.2	63.5	1214.36	4	214.20
0484	5	6.5	40.0	BAILING CL		52"	130	120	3		360	486	174.96	200.66	59.3	59.1	607.18	2	174.96
sacking on hessian loom (2) -->									10		1200		603.36	621.80	65.9	61.3	1821.54	6	201.12
Grand Total :									166		25330		7692.39	11486.07	46.2	50.1	54875.95	289	53.23

Overseer

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Asst. Manager.(Fact.)

M.Manager

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Dy.G.M

G.Manager

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A	8.00	- 0.00	8.00
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			23.50

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	Porter	Sorts	Width	Description															
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	155	13	2	2015	203	409.05	636.07	38.6	46.2	5222.00	10	122.72
3150	11	11	54.0	HESS CLOTH	ML300	300"	165	156	57	2	8892	357	3174.44	3772.73	50.5	51.9	17613.00	53	179.69
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	156	29	2	4524	357	1615.07	1784.68	54.3	51.9	8332.00	27	179.45
				hessian (1) -->						99	15431		5198.56	6193.48	49.5	50.0	31167.00	90	173.29
				Grand Total :						99	15431		5198.56	6193.48	49.5	50.0	31167.00	90	173.29

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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	355		59995	259	15538.71	22073.70	86.8	86.3	69081.36	140	332.97
				sacking (6) -->					355		59995		15538.71	22073.70	86.8	86.3	69081.36	140	332.97
				Grand Total :					355		59995		15538.71	22073.70	86.8	86.3	69081.36	140	332.97

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	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	356		60164	259	15582.48	22231.38	86.5	86.4	69574.80	141	331.54
				sacking (6) -->					356		60164		15582.48	22231.38	86.5	86.4	69574.80	141	331.54
				Grand Total :					356		60164		15582.48	22231.38	86.5	86.4	69574.80	141	331.54

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	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	568		95992	259	24861.93	35633.27	86.1	86.0	111517.06	226	330.03
				sacking (6) -->					568		95992		24861.93	35633.27	86.1	86.0	111517.06	226	330.03
				Grand Total :					568		95992		24861.93	35633.27	86.1	86.0	111517.06	226	330.03

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	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	81		13689	259	3545.45	5203.09	84.1	85.3	16283.46	33	322.31
				sacking (6) -->					81		13689		3545.45	5203.09	84.1	85.3	16283.46	33	322.31
				Grand Total :					81		13689		3545.45	5203.09	84.1	85.3	16283.46	33	322.31

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UNIT: HASTINGS JUTE MILL

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SACKING WVG.

Print Date : 02-JUL-24 09:48 AM

HJM/FS/B&W/09

Page 8 of 9  
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
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	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	61		7686	259	1990.67	2113.44	80.1	79.7	9600.00	30	132.71
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	471		59346	259	15370.61	16229.88	80.5	79.7	73721.90	236	130.26
G443	8	9	26.5	L.TWILL		36"	130	153	124		18972	432	8195.90	7404.93	94.1	81.2	20165.93	83	197.49
				sacking (6) -->					656		86004		25557.18	25748.25	83.1	80.2	103487.83	349	146.46
				Grand Total :					656		86004		25557.18	25748.25	83.1	80.2	103487.83	349	146.46

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