

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : INDIA JUTE MILL**

Daily Spinning Efficiency Report For 01-JUL-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.75	3600	3.67	19.5	9738	79.22	20	9278	73.59	39.5	19016	76.37	21164	85	-2148			
151	F	S/D 4 3/4 (120)	SACKING WARP	13	13.02	3800	3.64	8	4589	83.73	8	4326	78.94	16	8915	81.34	9317	85	-402			
166	F	S/D 4 3/4 (104)	SACKING WARP	13	13.02	3600	3.64	1	471	83.74	1	388	68.98	2	859	76.36	956	85	-97			
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.75	3600	3.67	8	3547	76.73	8	3168	68.53	16	6715	72.63	7858	85	-1143			
169	F	S/D 4 1/4 (100)	SACKING WARP	13	12.9	3600	3.67	7	2766	74.35	8	2979	70.07	15	5745	72.06	6776	85	-1031			
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	10.29	3600	4	10.5	3257	79.75	11.5	3327	74.38	22	6584	76.94	7274	85	-690			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>12.30</b>	<b>Actual Count :</b>	<b>12.32</b>	<b>54</b>	<b>24368</b>	<b>79.6</b>	<b>56.5</b>	<b>23466</b>	<b>72.4</b>	<b>110.5</b>	<b>47834</b>	<b>75.95</b>	<b>53345</b>	<b>-5511</b>					
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	21.2	3200	2.7	7	5000	70.51	1	750	74.03	8	5750	70.95	6889	85	-1139			
96	C	S/D 4 3/4 (104)	SACKING WEFT	22	21.2	3200	2.7	1	880	80.18	1	750	68.34	2	1630	74.26	1866	85	-236			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>22.00</b>	<b>Actual Count :</b>	<b>21.20</b>	<b>8</b>	<b>5880</b>	<b>75.3</b>	<b>2</b>	<b>1500</b>	<b>71.2</b>	<b>10</b>	<b>7380</b>	<b>72.61</b>	<b>8755</b>	<b>-1375</b>					
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	10.15	3600	4.09	4	1080	71.96	4	1096	73.02	8	2176	72.49	2552	85	-376			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>9.50</b>	<b>Actual Count :</b>	<b>10.15</b>	<b>4</b>	<b>1080</b>	<b>72.0</b>	<b>4</b>	<b>1096</b>	<b>73.0</b>	<b>8</b>	<b>2176</b>	<b>72.49</b>	<b>2552</b>	<b>-376</b>					
130	F	S/D 4 1/4 (100)	TEA BAG WARP	8.5	8.25	3800	4.28	4	1014	82.40	3.5	857	79.59	7.5	1871	81.09	1961	85	-90			
133	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	9.03	3800	4.28	3	740	73.25	1.5	420	83.15	4.5	1160	76.55	1288	85	-128			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.69</b>	<b>Actual Count :</b>	<b>8.54</b>	<b>7</b>	<b>1754</b>	<b>77.8</b>	<b>5</b>	<b>1277</b>	<b>81.4</b>	<b>12</b>	<b>3031</b>	<b>78.82</b>	<b>3249</b>	<b>-218</b>					
<b>Grand Total &amp; Average Nomi Count</b>				<b>12.52</b>	<b>Actual Count :</b>	<b>12.51</b>	<b>73</b>	<b>33082</b>	<b>77.8</b>	<b>67.5</b>	<b>27339</b>	<b>73.9</b>	<b>140.5</b>	<b>60421</b>	<b>75.55</b>	<b>67901</b>	<b>-7480</b>					

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	57	357
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	39.5	149.5
4 S/D 4 3/4 (96)	72	8	64
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	16	2
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
<b>Total:</b>	<b>891</b>	<b>140.5</b>	<b>750.5</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	110.5	12328	47834	53345	76.22	-5511
SACKING WEFT	10	976	7380	8755	71.65	-1375
SEWING YARN	8	800	2176	2552	72.49	-376
TEA BAG WARP	7.5	750	1871	1961	81.09	-90
TEA BAG WEFT	4.5	450	1160	1288	76.55	-128
	<b>140.5</b>	<b>15304</b>	<b>60421</b>	<b>67901</b>	<b>75.55</b>	<b>-7480</b>